

BAB VI

KESIMPULAN DAN SARAN

6.1. KESIMPULAN

Berdasarkan hasil pembahasan pada bab-bab sebelumnya, maka diperoleh beberapa kesimpulan sebagai berikut :

1. Adapun hasil operator baru terhadap shift pagi 85,01 kg, shift sore 86,12 kg dan shift malam 109,05 kg. Dilihat dari hasil ketiga shift tersebut adalah shift pagi dan shift sore yang mempunyai pengaruh lebih baik terhadap kualitas hasil kerja dibandingkan dengan shift malam, karena pada shift malam terdapat produk cacat paling banyak.
2. Sedangkan untuk hasil operator lama terhadap shift pagi adalah 100,74 kg, shift sore 104,82 kg dan shift malam 103,40 kg. Dari ketiga shift tersebut yang sangat berpengaruh terhadap kualitas hasil kerja adalah shift sore, karena dari shift sore terdapat jumlah produk cacat terbesar dibandingkan dengan shift pagi dan shift malam.
3. Untuk persentase produk cacat yang sangat berpengaruh terhadap kualitas hasil kerja dilihat dari faktor operator baru dan operator lama terhadap shift pagi, shift sore, shift malam adalah pada operator baru di shift malam.

4. Kualitas hasil kerja, yang dinyatakan dalam persentase produk cacat, sebagai akibat dari faktor operator adalah berbeda secara nyata.
5. Kualitas hasil kerja, yang dinyatakan dalam persentase produk cacat, sebagai akibat dari faktor shift kerja adalah berbeda secara nyata.
6. Interaksi antara faktor operator dan faktor shift kerja sangat berpengaruh secara nyata terhadap kualitas hasil kerja.

6.2. SARAN-SARAN

Berdasarkan hasil atau kesimpulan yang diperoleh, maka perlu dikemukakan beberapa saran sebagai berikut :

1. Perusahaan lebih memperhatikan terhadap karyawan atau operator yang bekerja pada shift malam, karena dengan memberikan makanan dan minuman yang lebih banyak dari shift pagi atau siang.
2. Perusahaan diharapkan mau meningkatkan atau menaikkan gaji bagi karyawan yang berprestasi.

DAFTAR PUSTAKA

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LAMPIRAN
DATA PRODUKSI DARI PERUSAHAAN



DATA HANK COUNTER SP-4

TANGGAL: 01 Apr 2001

No	Jenis Benang	Jumlah HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	393	428	413	1,062	900	1,091
2	CM30K	394	428	423	1,074	1,118	1,129
3	CM30W	433	428	430	922	907	1,011
4	CM30W	407	428	411	977	1,041	939
5	CM30W	402	428	423	961	900	971
6	CM30W	407	428	428	935	848	977
7	CM32K	404	447	438	1,031	951	1,039
8	CM32K	437	447	450	1,037	858	959
9	CM32K	430	449	453	959	956	965
10	CM32K	442	409	400	941	871	1,065
11	CM32K	425	404	404	1,076	1,052	1,074
12	CM32K	421	410	400	1,046	1,044	1,068
13	CM32K	421	470	499	1,035	1,001	1,042
14	CM32K	424	428	423	1,074	927	1,007
15	CM32K	410	410	425	1,033	1,108	990
16	CM32K	424	428	424	1,052	1,078	1,030
17	CM40K	447	427	421	946	1,059	978
18	CM40K	442	427	448	997	1,003	948
19	CM40K	459	445	433	973	948	919
20	CM40K	421	434	425	943	1,050	943
21	CM40K	410	428	423	960	934	916
22	CM40W	412	428	427	910	934	973
23	CM40W	405	428	448	911	900	984
24	CM40W	407	428	423	911	924	921
25	CM40W	425	428	423	925	854	970
26	CM40W	442	440	443	948	924	944
27	CM40W	474	437	433	939	973	935
28	CM50Y	425	429	407	841	850	807
29	CM50Y	444	397	392	839	846	835
30	CM50Y	429	419	424	828	828	811
31	CM50Y	404	393	394	843	784	829
32	CM50Y	380	380	391	809	814	822
33	CM40W	428	423	443	912	934	956
34	CM40W	403	428	423	973	969	960
35	CM40W	429	427	423	915	1,010	908
36	CM40W	351	412	430	967	873	916
37	CM40W	405	476	448	933	1,014	954
38	CM40W	408	460	423	969	920	966
39	CM40K	425	423	401	905	858	854
40	CM40K	421	438	424	952	933	927
41	CM40K	425	442	422	925	943	901
42	CM40K	390	402	393	832	1,002	831
43	CM40K	402	394	414	1,013	904	914
44	CM40K	394	381	380	884	881	834
45	CM40K	395	380	381	887	880	834
46	CM40K	410	427	421	1,011	929	917
47	CM40K	404	427	421	925	940	921
48	CM40K	404	428	423	1,016	1,003	933
49	CM40K	407	428	423	1,014	921	921
50	CM40K	406	427	421	1,000	941	927
51	CM40K	449	428	423	948	883	921
52	CM40K	401	408	414	900	873	827
53	CM40K	417	428	423	913	880	827
54	CM40K	422	428	423	941	890	827
55	CM40K	422	428	423	922	921	827
56	CM40K	426	428	423	1,008	1,014	927
57	CM40K	422	428	423	927	927	827
58	CM40K	422	428	423	927	927	827
59	CM40K	422	428	423	927	927	827
60	CM40K	422	428	423	927	927	827
61	CM40K	422	428	423	927	927	827
62	CM40K	422	428	423	927	927	827
63	CM40K	422	428	423	927	927	827
64	CM40K	422	428	423	927	927	827
65	CM40K	422	428	423	927	927	827
66	CM40K	422	428	423	927	927	827
67	CM40K	422	428	423	927	927	827
68	CM40K	422	428	423	927	927	827
69	CM40K	422	428	423	927	927	827
70	CM40K	422	428	423	927	927	827
71	CM40K	422	428	423	927	927	827
72	CM40K	422	428	423	927	927	827
73	CM40K	422	428	423	927	927	827
74	CM40K	422	428	423	927	927	827
75	CM40K	422	428	423	927	927	827
76	CM40K	422	428	423	927	927	827
77	CM40K	422	428	423	927	927	827
78	CM40K	422	428	423	927	927	827
79	CM40K	422	428	423	927	927	827
80	CM40K	422	428	423	927	927	827
81	CM40K	422	428	423	927	927	827
82	CM40K	422	428	423	927	927	827
83	CM40K	422	428	423	927	927	827
84	CM40K	422	428	423	927	927	827
85	CM40K	422	428	423	927	927	827
86	CM40K	422	428	423	927	927	827
87	CM40K	422	428	423	927	927	827
88	CM40K	422	428	423	927	927	827
89	CM40K	422	428	423	927	927	827
90	CM40K	422	428	423	927	927	827
91	CM40K	422	428	423	927	927	827
92	CM40K	422	428	423	927	927	827
93	CM40K	422	428	423	927	927	827
94	CM40K	422	428	423	927	927	827
95	CM40K	422	428	423	927	927	827
96	CM40K	422	428	423	927	927	827
97	CM40K	422	428	423	927	927	827
98	CM40K	422	428	423	927	927	827
99	CM40K	422	428	423	927	927	827
100	CM40K	422	428	423	927	927	827

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	11.0	19.0	21.0	61.0
CM32K	10.0	28.0	27.0	65.0
CM30W	0.0	0.0	0.0	0.0
CM40Y	0.0	0.0	0.0	0.0
CM40K	45.0	27.0	21.0	206.0
CM40GE	0.0	0.0	0.0	0.0
CM40EM	0.0	0.0	0.0	0.0
CM50Y	8.5	7.0	10.0	23.5
CM30W	30.5	25.0	27.0	82.5
CM40W	45.0	42.0	60.0	147.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah HANK	Jumlah Hank Counter		
		A	B	C
CM30K	1	21,364	20,235	22,152
CM32K	10	102,421	99,556	102,226
CM30W	0	0	0	0
CM40Y	0	0	0	0
CM40K	29	268,009	268,116	260,65
CM40GE	0	0	0	0
CM40EM	0	0	0	0
CM50Y	3	41,685	41,281	38,915
CM30W	4	37,809	27,519	36,104
CM40W	12	113,45	118,51	121,47

TOTAL PRODUKSI per SHIFT

Jenis Benang	Target Prod	Jumlah Produksi			
		A	B	C	Total
CM30K	1,73	1,54	1,56	1,70	4,80
CM32K	9,23	(0,10)	(0,19)	(0,02)	(0,30)
CM30W	0,00	0,00	0,00	0,00	0,00
CM40Y	0,00	0,00	0,00	0,00	0,00
CM40K	17,04	16,05	16,01	15,54	47,58
CM40GE	0,00	(1,01)	(1,04)	(1,50)	(3,55)
CM40EM	0,00	0,00	0,00	0,00	0,00
CM50Y	1,17	1,08	1,03	1,25	3,44
CM30W	1,50	1,31	1,39	1,30	3,59
CM40W	1,45	(0,85)	(0,53)	(0,45)	(1,83)
Total	42,09	36,85	36,85	36,52	110,10

%-TAGE PNEUMA per SHIFT

Jenis Benang	A	B	C	AVG
CM30K	0,60	0,31	0,37	0,43
CM32K	1,12	1,80	1,92	1,96
CM30W	ERR	ERR	ERR	ERR
CM40Y	ERR	ERR	ERR	ERR
CM40K	1,19	2,35	2,46	2,31
CM40GE	ERR	ERR	ERR	ERR
CM40EM	ERR	ERR	ERR	ERR
CM50Y	1,71	1,86	2,00	2,13
CM30W	3,48	1,55	2,01	2,35
CM40W	3,62	3,24	4,51	3,52

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DATA HANK COUNTER SP-4

Tanggal: 02 Apr 2001

SENIN

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	525	506	510	1,118	1,078	1,086
2	CM30K	511	500	528	1,088	1,065	1,125
3	CM30W	500	458	458	1,065	976	976
4	CM30W	476	357	430	1,014	760	916
5	CM30W	420	408	405	895	869	863
6	CM30W	445	389	423	948	829	901
7	CM32K	400	418	393	852	890	837
8	CM32K	478	295	382	1,018	628	814
9	CM32K	380	329	446	809	701	950
10	CM32K	406	517	493	865	1,101	1,050
11	CM32K	510	400	405	1,086	852	863
12	CM32K	498	485	471	1,061	1,033	1,003
13	CM32K	467	480	432	995	1,022	920
14	CM32K	506	457	482	1,078	973	1,027
15	CM32K	482	564	445	1,027	1,201	948
16	CM40Y	433	243	413	922	518	880
17	CM40Y	420	246	397	895	524	846
18	CM40K	442	547	429	941	1,165	914
19	CM40K	431	576	354	918	1,227	754
20	CM40W	421	200	385	897	426	820
21	CM40W	427	428	409	910	912	871
22	CM40W	454	425	390	967	905	831
23	CM40W	440	442	436	937	941	929
24	CM40W	413	401	411	880	854	875
25	CM40W	446	457	332	950	973	707
26	CM40W	439	459	423	935	978	901
27	CM40W	377	431	393	803	918	837
28	CM50Y	395	383	323	841	816	688
29	CM50Y	393	394	372	837	839	792
30	CM50Y	403	365	338	858	777	720
31	CM50Y	306	392	390	652	835	831
32	CM50Y	395	400	374	841	852	797
33	CM40W	313	447	331	667	952	705
34	CM40W	436	310	402	929	660	856
35	CM40W	322	483	417	686	1,029	888
36	CM40W	456	432	444	971	920	946
37	CM40W	450	405	437	959	863	931
38	CM40W	402	400	399	856	852	850
39	CM40K	399	498	406	850	1,061	865
40	CM40K	455	471	464	969	1,003	988
41	CM40K	450	437	402	959	931	856
42	CM40K	902	974	949	902	974	949
43	CM40K	1012	975	842	1,012	975	842
44	CM40K	997	1026	982	997	1,026	982
45	CM40K	975	994	815	975	994	815
46	CM40K	964	973	854	964	973	854
47	CM40K	1000	990	1001	1,000	990	1,001
48	CM40K	977	868	920	977	868	920
49	CM40K	1009	856	938	1,009	856	938
50	CM40K	865	947	932	865	947	932
51	CM40K	852	992	897	852	992	897
52	CM40K	966	917	921	966	917	921
53	CM40K	741	888	771	741	888	771
54	CM40K	925	906	771	986	906	771
55	CM40K	989	1011	975	989	1,011	975
56	CM40K	1063	959	952	1,063	959	952
57	CM40K	1010	1012	954	1,010	1,012	954
58	CM40K	979	966	856	979	966	856
59	CM40K	1009	986	928	1,009	986	928
60	CM40K	952	887	879	952	887	879
61	CM40K	1018	849	385	1,018	849	820
62	CM40K	1024	887	989	1,024	887	989

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	11.3	8.0	9.0	28.3
CM32K	24.5	30.0	25.0	79.5
CM50W	0.0	0.0	0.0	0.0
CM40Y	1.0	1.0	1.8	3.8
CM40K	64.6	72.0	65.0	201.6
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	7.6	9.0	11.0	27.6
CM30W	18.4	16.0	15.5	49.9
CM40W	39.4	40.0	36.0	115.4

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	22.067	21.428	22.109
CM32K	9	87.905	84.029	84.114
CM50W	0	0	0	0
CM40Y	2	18.169	10.416	17.253
CM40K	26	249.27	252.5	233.23
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	40.3	41.194	38.276
CM30W	4	39.213	34.336	36.551
CM40W	14	123.45	121.84	119.47

TOTAL PRODUKSI per SHIFT

MINGGU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.74	1.70	1.75	5.19
	+/-	0.00	(0.03)	0.02	(0.01)
CM32K	7.43	6.56	6.24	6.27	19.17
	+/-	(0.86)	(1.19)	(1.16)	(3.21)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.10	0.63	1.04	2.76
	+/-	(0.03)	(0.50)	(0.09)	(0.62)
CM40K	15.83	14.84	15.00	13.86	43.71
	+/-	(0.98)	(0.83)	(1.96)	(3.77)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.93	1.96	1.81	5.70
	+/-	(0.07)	(0.03)	(0.19)	(0.29)
CM30W	3.60	3.12	2.73	2.91	8.76
	+/-	(0.48)	(0.87)	(0.69)	(2.05)
CM40W	8.03	7.27	7.17	7.05	21.49
	+/-	(0.75)	(0.86)	(0.98)	(2.59)
Total	39.74	36.55	35.43	34.70	106.68
	+/-	(3.18)	(4.31)	(5.04)	(12.53)

%-TAGE PNEUMA per SHIFT

Jenis Benang	% - tage Pneuma			
	A	B	C	avg
CM30K	5.46	2.52	2.75	2.92
CM32K	2.02	2.58	2.15	2.25
CM50W	ERR	ERR	ERR	ERR
CM40Y	0.50	0.87	0.95	0.75
CM40K	2.34	2.58	2.52	2.48
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.13	2.46	3.24	2.60
CM30W	3.15	3.12	2.95	3.04
CM40W	2.90	2.98	2.74	2.87

Regu	A	B	C
Shift	I	II	III
PARAF			

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DATA HANK COUNTER SP-4

Tanggal: 03 Apr 2001

Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
	A	B	C	A	B	C
CM30K	509	495	501	1,084	1,054	1,067
CM30K	521	490	517	1,110	1,044	1,101
CM30W	497	403	473	1,059	858	1,007
CM30W	490	476	483	1,044	1,014	1,029
CM30W	455	432	463	969	920	986
CM30W	451	426	432	961	907	920
CM32K	504	432	494	1,074	920	1,052
CM32K	490	415	500	1,044	884	1,065
CM32K	490	400	531	1,044	852	1,131
CM32K	419	450	480	892	959	1,022
CM32K	495	515	494	1,054	1,097	1,052
CM32K	495	515	494	1,054	1,097	1,052
CM32K	501	510	496	1,067	1,086	1,056
CM32K	1005	497	445	2,141	1,059	948
CM32K	509	519	510	1,084	1,105	1,086
CM32K	512	500	475	1,091	1,065	1,012
CM40K	454	421	391	967	897	833
CM40K	457	465	371	973	990	790
CM40K	451	409	439	961	871	935
CM40K	464	430	492	988	916	1,048
CM40W	410	400	394	873	852	839
CM40W	376	434	395	801	924	841
CM40W	436	438	446	929	923	950
CM40W	430	430	451	916	916	961
CM40W	440	440	445	937	937	948
CM40W	461	461	448	982	982	954
CM40W	458	458	454	976	976	967
CM40W	452	452	453	399	963	965
CM50Y	393	393	390	837	837	831
CM50Y	397	393	383	846	837	816
CM50Y	395	395	394	841	841	839
CM50Y	387	387	396	824	824	843
CM50Y	380	380	375	809	809	799
CM40W	311	411	454	662	875	967
CM40W	446	446	451	950	950	961
CM40W	483	488	435	1,029	1,039	927
CM40W	452	452	457	963	963	973
CM40W	408	414	408	869	882	869
CM40W	428	400	428	912	852	912
CM40Y	460	456	340	980	971	724
CM40Y	346	452	431	737	963	918
CM40K	425	450	501	905	959	1,067
CM40K	972	869	1066	972	869	1,066
CM40K	1004	976	1004	1,004	976	1,004
CM40K	963	928	963	963	928	963
CM40K	957	951	957	957	951	957
CM40K	978	1001	978	978	1,001	978
CM40K	988	1031	988	988	1,031	988
CM40K	975	908	975	975	908	975
CM40K	972	977	972	972	977	972
CM40K	1000	919	996	1,000	919	996
CM40K	1004	983	930	1,004	983	930
CM40K	1009	954	984	1,009	954	984
CM40K	897	831	829	897	831	829
CM40K	865	960	926	865	960	926
CM40K	985	1020	991	985	1,020	991
CM40K	1023	1006	1013	1,023	1,006	1,013
CM40K	915	999	1014	915	999	1,014
CM40K	999	1001	1009	999	1,001	1,009
CM40K	960	969	1038	960	969	1,038
CM40K	998	915	1014	998	915	1,014
CM40K	947	914	910	947	914	910
CM40K	1005	961	1026	1,005	961	1,026

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	7.0	7.0	6.5	20.5
CM32K	33.0	31.0	35.0	99.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	6.0	5.0	4.0	15.0
CM40K	77.0	78.0	75.0	230.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	9.0	10.0	12.0	31.0
CM30W	16.0	14.0	17.0	47.0
CM40W	46.0	42.0	45.0	133.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	21.939	20.981	21.683
CM32K	9	104.9	90.269	94.253
CM50W	0	0	0	0
CM40Y	2	17.168	19.34	16.422
CM40K	26	252.91	247.06	252.56
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	41.578	41.492	41.279
CM30W	4	40.321	36.998	39.426
CM40W	14	121.97	130.44	130.33

TOTAL PRODUKSI per SHIFT

MINGGU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.76	1.68	1.74	5.19
	+/-	0.03	(0.05)	0.01	(0.01)
CM32K	7.43	7.81	6.71	6.99	21.50
	+/-	0.38	(0.72)	(0.44)	(0.77)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.01	1.15	0.98	3.14
	+/-	(0.11)	0.02	(0.15)	(0.24)
CM40K	15.83	15.04	14.67	15.03	44.73
	+/-	(0.79)	(1.15)	(0.80)	(2.74)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.99	1.98	1.96	5.93
	+/-	(0.00)	(0.01)	(0.04)	(0.06)
CM30W	3.60	3.21	2.95	3.13	9.29
	+/-	(0.39)	(0.66)	(0.47)	(1.52)
CM40W	8.03	7.15	7.68	7.66	22.49
	+/-	(0.88)	(0.34)	(0.37)	(1.59)
Total	39.74	37.96	36.82	37.48	112.27
	+/-	(1.77)	(2.91)	(2.25)	(6.94)

%-TAGE PNEUMA per SHIFT

Jenis Benang	% - tage Pneuma			
	A	B	C	avg
CM30K	2.14	2.24	2.01	2.13
CM32K	2.28	2.48	2.69	2.48
CM50W	ERR	ERR	ERR	ERR
CM40Y	3.17	2.34	2.21	2.57
CM40K	2.75	2.85	2.68	2.76
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.42	2.71	2.26	2.80
CM30W	2.67	2.55	2.91	2.71
CM40W	3.43	2.92	3.14	3.16

catatan :

Regu	A	B	C
Shift	I	II	III
PARAF			

Kept

DATA HANK COUNTER SP-4

Tanggal: 04 Apr 2001

RABU

Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
	A	B	C	A	B	C
CM30K	476	523	491	1,014	1,114	1,046
CM30K	530	500	521	1,129	1,065	1,110
CM30W	483	487	489	1,029	1,037	1,042
CM30W	471	450	490	1,003	959	1,044
CM30W	486	471	477	1,035	1,003	1,016
CM30W	437	421	452	931	897	963
CM32K	504	485	517	1,074	1,033	1,101
CM32K	497	483	458	1,059	1,029	976
CM32K	480	480	492	1,022	1,022	1,048
CM32K	324	441	516	690	939	1,099
CM32K	503	507	500	1,071	1,080	1,065
CM32K	510	510	426	1,086	1,086	907
CM32K	511	502	444	1,088	1,069	946
CM32K	507	488	487	1,080	1,039	1,037
CM32K	510	440	483	1,086	937	1,029
CM40K	466	456	429	993	971	914
CM40K	460	446	420	980	950	895
CM40K	462	457	440	984	973	937
CM40K	468	360	445	997	767	948
CM40W	412	420	383	878	895	816
CM40W	440	432	428	937	920	912
CM40W	458	411	446	976	875	950
CM40W	440	450	456	937	959	971
CM40W	458	450	454	976	959	967
CM40W	456	433	453	971	922	965
CM40W	453	451	456	965	961	971
CM40W	423	462	462	901	984	984
CM50Y	389	374	392	829	797	835
CM50Y	382	388	398	814	826	848
CM50Y	333	346	360	709	737	767
CM50Y	395	361	377	841	769	803
CM50Y	395	346	352	841	737	750
CM40W	444	448	450	946	954	959
CM40W	432	454	461	920	967	962
CM40W	448	483	447	954	1,029	952
CM40W	421	437	431	897	931	918
CM40W	420	428	446	895	912	950
CM40W	380	420	410	809	895	873
CM40Y	467	383	426	995	816	907
CM40Y	422	435	451	899	927	961
CM40K	454	434	406	967	924	865
CM40K	1013	927	953	1,013	927	953
CM40K	964	1020	989	964	1,020	989
CM40K	880	1009	998	880	1,009	998
CM40K	952	997	882	952	997	882
CM40K	981	959	882	981	959	882
CM40K	1015	915	965	1,015	915	965
CM40K	981	977	946	981	977	946
CM40K	944	995	920	944	995	920
CM40K	941	946	997	941	946	997
CM40K	980	931	998	980	931	998
CM40K	998	970	1003	998	970	1,003
CM40K	903	1006	985	903	1,006	985
CM40K	965	919	951	965	919	951
CM40K	1015	999	886	1,015	999	886
CM40K	1008	1025	1006	1,008	1,025	1,006
CM40K	834	869	962	834	869	962
CM40K	748	976	952	748	976	952
CM40K	1020	934	1009	1,020	934	1,009
CM40K	965	922	941	965	922	941
CM40K	1000	976	1000	1,000	976	1,000
CM40K	1018	934	910	1,018	934	910

DATA PNEUMA per SHIFT

Satuan : Kr.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	7.5	7.0	8.0	22.5
CM32K	10.5	11.0	10.0	31.5
CM50W	0.0	0.0	0.0	0.0
CM40Y	5.0	6.5	6.0	17.5
CM40K	62.0	61.0	66.0	189.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	5.0	5.0	6.0	16.0
CM30W	8.5	8.0	7.0	23.5
CM40W	48.0	51.0	49.0	148.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	21.428	21.79	21.556
CM32K	9	92.57	92.357	92.08
CM50W	0	0	0	0
CM40Y	2	18.936	17.423	18.68
CM40K	26	250.45	247.92	246.93
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	40.342	38.66	40.023
CM30W	4	39.98	36.956	40.64
CM40W	14	129.61	131.61	131.7

TOTAL PRODUKSI per SHIFT

Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.71	1.74	1.71	5.16
	+/-	(0.02)	0.00	(0.02)	(0.04)
CM32K	7.43	6.99	6.97	6.96	20.93
	+/-	(0.43)	(0.45)	(0.47)	(1.35)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.13	1.03	1.11	3.26
	+/-	0.00	(0.10)	(0.02)	(0.12)
CM40K	15.83	14.97	14.82	14.73	44.52
	+/-	(0.86)	(1.01)	(1.09)	(2.96)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.94	1.86	1.92	5.71
	+/-	(0.06)	(0.14)	(0.08)	(0.28)
CM30W	3.60	3.22	3.14	3.28	9.65
	+/-	(0.38)	(0.46)	(0.32)	(1.16)
CM40W	8.03	7.62	7.72	7.74	23.08
	+/-	(0.41)	(0.30)	(0.29)	(1.00)
Total	39.74	37.57	37.28	37.45	112.30
	+/-	(2.16)	(2.46)	(2.29)	(6.91)

%-TAGE PNEUMA per SHIFT

Jenis Benang	% - taje Pneuma			
	A	B	C	avg
CM30K	2.37	2.17	2.51	2.35
CM32K	0.82	0.86	0.79	0.82
CM50W	ERR	ERR	ERR	ERR
CM40Y	2.39	3.37	2.90	2.87
CM40K	2.23	2.22	2.41	2.29
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.40	1.46	1.70	1.52
CM30W	1.43	1.38	1.16	1.32
CM40W	3.36	3.51	3.37	3.41

Catatan :

Regu	A	B	C
Shift	I	II	III
PARAF			

Kedpt

DATA HANK COUNTER SP-4

Tanggal: 05 Apr 2001

KAMIS	KONVERSI HANK					
	Jenis Benang	A	B	C	A	B
CM30K	517	357	517	1,101	760	1,101
CM30K	521	500	507	1,110	1,065	1,080
CM30W	504	449	494	1,074	956	1,052
CM30W	509	475	493	1,084	1,012	1,050
CM30W	466	444	456	993	946	971
CM30W	461	317	375	982	675	799
CM32K	503	479	468	1,071	1,020	997
CM32K	507	463	486	1,080	986	1,035
CM32K	504	450	505	1,074	959	1,076
CM32K	492	284	503	1,048	605	1,071
CM32K	514	494	483	1,095	1,052	1,029
CM32K	502	505	492	1,069	1,076	1,048
CM32K	490	519	508	1,044	1,105	1,082
CM32K	519	515	504	1,105	1,097	1,074
CM32K	414	500	479	882	1,065	1,020
CM40K	441	462	459	939	984	978
CM40K	445	448	463	948	954	986
CM40K	448	446	424	954	950	903
CM40K	460	425	448	980	905	954
CM40W	413	730	392	880	1,555	835
CM40W	441	438	408	939	933	869
CM40W	450	420	445	959	895	948
CM40W	447	446	449	952	950	956
CM40W	439	448	442	935	954	941
CM40W	455	446	452	969	950	963
CM40W	456	457	456	971	973	971
CM40W	423	454	450	901	967	959
CM50Y	390	400	394	831	852	839
CM50Y	389	386	395	829	822	841
CM50Y	396	351	248	843	748	528
CM50Y	390	298	291	831	948	833
CM50Y	395	341	396	841	726	843
CM40W	440	450	442	937	959	941
CM40W	427	324	420	910	690	895
CM40W	450	483	450	959	1,029	959
CM40W	423	422	459	901	899	978
CM40W	412	425	440	878	905	937
CM40W	409	400	426	871	852	907
CM40Y	389	410	456	829	873	971
CM40Y	443	406	473	944	865	1,007
CM40K	427	440	419	910	937	892
CM40K	963	630	1011	963	630	1,011
CM40K	988	1003	999	988	1,003	999
CM40K	977	939	907	977	939	907
CM40K	901	965	904	901	965	904
CM40K	997	1005	989	997	1,005	989
CM40K	1006	907	1019	1,006	907	1,019
CM40K	994	982	1017	994	982	1,017
CM40K	991	944	1013	991	944	1,013
CM40K	935	956	1014	935	956	1,014
CM40K	946	1001	960	946	1,001	960
CM40K	994	953	987	994	953	987
CM40K	904	829	911	904	829	911
CM40K	937	991	985	937	991	985
CM40K	992	914	1021	992	914	1,021
CM40K	1021	996	980	1,021	996	980
CM40K	976	910	967	976	910	967
CM40K	756	893	967	756	893	967
CM40K	983	967	900	983	967	900
CM40K	911	685	958	911	685	958
CM40K	1007	887	1015	1,007	887	1,015
CM40K	989	624	1070	989	624	1,070

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	5.0	6.0	5.5	16.5
CM32K	18.0	17.6	17.0	52.6
CM50W	0.0	0.0	0.0	0.0
CM40Y	2.5	2.2	3.1	7.8
CM40K	59.0	62.0	60.0	181.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	5.5	4.0	5.0	14.5
CM30W	4.5	4.5	4.7	13.7
CM40W	13.0	14.6	15.0	42.6

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	22.109	18.254	21.811
CM32K	9	94.679	89.652	94.316
CM50W	0	0	0	0
CM40Y	2	17.722	17.381	19.788
CM40K	26	248.99	237.12	253.08
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	41.748	39.959	36.851
CM30W	4	41.322	35.891	38.723
CM40W	14	129.61	135.11	130.59

TOTAL PRODUKSI per SHIFT

KAMIS Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.78	1.46	1.75	4.99
	+/-	0.05	(0.27)	0.02	(0.20)
CM32K	7.43	7.11	6.73	7.09	20.93
	+/-	(0.31)	(0.69)	(0.33)	(1.34)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.07	1.05	1.19	3.31
	+/-	(0.06)	(0.08)	0.07	(0.07)
CM40K	15.83	14.93	14.19	15.18	44.30
	+/-	(0.89)	(1.64)	(0.65)	(3.18)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.02	1.94	1.88	5.84
	+/-	0.02	(0.06)	(0.12)	(0.15)
CM30W	3.60	3.35	2.91	3.14	9.41
	+/-	(0.25)	(0.69)	(0.46)	(1.41)
CM40W	8.03	7.77	8.10	7.82	23.69
	+/-	(0.25)	0.07	(0.21)	(0.39)
Total	39.74	38.04	36.38	38.06	112.47
	+/-	(1.69)	(3.36)	(1.68)	(6.73)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%tage Pneuma			
	A	B	C	avg
CM30K	1.52	2.22	1.70	1.79
CM32K	1.38	1.42	1.30	1.37
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.27	1.14	1.41	1.28
CM40K	2.13	2.35	2.13	2.20
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.48	1.12	1.44	1.35
CM30W	0.73	0.85	0.82	0.80
CM40W	0.91	0.98	1.05	0.98

Catatan :

Regu	A	B	C
Shift	I	II	III
PARAF			

Handwritten signature and stamp.

Handwritten numbers: 186, 97, 182, 74, 184, 21, 56

DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

JUMAT Tanggal: 06 Apr 2001

Satuan : Kg

No. MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	524	494	494	1,116	1,052	1,052
2	CM30K	504	490	502	1,074	1,044	1,069
3	CM30W	470	454	489	1,001	967	1,042
4	CM30W	487	458	503	1,037	976	1,071
5	CM30W	479	310	478	1,020	660	1,018
6	CM30W	425	308	372	905	656	792
7	CM32K	524	414	490	1,116	882	1,044
8	CM32K	504	392	510	1,074	835	1,086
9	CM32K	498	390	518	1,061	831	1,103
10	CM32K	510	433	520	1,086	922	1,108
11	CM32K	502	508	485	1,069	1,082	1,033
12	CM32K	456	513	503	971	1,093	1,071
13	CM32K	456	502	963	971	1,069	2,051
14	CM32K	512	507	490	1,091	1,000	1,044
15	CM32K	481	500	468	1,025	1,065	997
16	CM40K	453	453	405	965	965	863
17	CM40K	437	455	405	931	969	863
18	CM40K	454	456	443	967	971	944
19	CM40K	440	431	454	937	918	967
20	CM40W	413	400	416	880	852	886
21	CM40W	383	423	390	816	922	831
22	CM40W	453	452	439	965	963	935
23	CM40W	452	432	446	963	920	948
24	CM40W	448	441	450	954	939	959
25	CM40W	453	456	446	965	971	950
26	CM40W	446	421	434	950	897	924
27	CM40W	426	439	455	399	935	969
28	CM50Y	345	251	384	735	535	818
29	CM50Y	388	396	398	826	843	848
30	CM50Y	191	318	380	407	677	809
31	CM50Y	386	370	397	822	788	846
32	CM50Y	380	353	399	809	752	850
33	CM40W	445	431	439	948	918	935
34	CM40W	430	450	448	916	959	954
35	CM40W	449	463	442	956	1,029	941
36	CM40W	458	242	462	976	515	984
37	CM40W	410	201	330	873	428	703
38	CM40W	419	400	381	892	852	812
39	CM40Y	365	458	484	777	976	1,031
40	CM40Y	443	400	441	944	852	939
41	CM40K	431	435	414	918	927	882
42	CM40K	902	929	900	902	929	900
43	CM40K	991	995	1014	991	995	1,014
44	CM40K	935	965	708	935	965	708
45	CM40K	972	962	895	972	962	895
46	CM40K	988	975	987	988	975	987
47	CM40K	990	818	983	990	818	983
48	CM40K	937	931	999	937	931	999
49	CM40K	914	893	853	914	893	853
50	CM40K	912	917	857	912	917	857
51	CM40K	996	969	970	996	969	970
52	CM40K	982	978	890	982	978	890
53	CM40K	900	912	780	900	912	780
54	CM40K	959	902	850	959	902	850
55	CM40K	913	944	993	913	944	993
56	CM40K	1017	1026	980	1,017	1,026	980
57	CM40K	958	981	825	958	981	825
58	CM40K	912	876	790	912	876	790
59	CM40K	983	1016	985	983	1,016	985
60	CM40K	966	870	996	966	870	996
61	CM40K	1012	1014	996	1,012	1,014	996
62	CM40K	996	1027	901	996	1,027	901

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	9.5	9.0	9.0	25.5
CM32K	9.5	9.0	8.0	26.5
CM50W	0.0	0.0	0.0	0.0
CM40Y	2.5	2.3	2.2	7.0
CM40K	64.0	63.0	66.0	193.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	10.5	10.0	12.0	32.5
CM30W	8.0	7.5	7.0	22.5
CM40W	47.0	48.0	46.0	141.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	21.896	20.959	21.215
CM32K	9	94.636	88.587	105.37
CM50W	0	0	0	0
CM40Y	2	17.21	18.275	19.703
CM40K	26	248.53	246.5	236.7
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	35.997	35.954	41.705
CM30W	4	39.639	32.589	39.235
CM40W	14	124.53	121.01	127.31

TOTAL PRODUKSI per SHIFT

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.74	1.67	1.69	5.10
	+/-	0.01	(0.06)	(0.05)	(0.10)
CM32K	7.43	7.16	6.70	7.98	21.84
	+/-	(0.27)	(0.73)	0.56	(0.44)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.04	1.11	1.20	3.34
	+/-	(0.09)	(0.02)	0.07	(0.03)
CM40K	15.83	14.88	14.76	14.14	43.78
	+/-	(0.95)	(1.07)	(1.68)	(3.70)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.69	1.69	1.96	5.35
	+/-	(0.30)	(0.30)	(0.04)	(0.64)
CM30W	3.60	3.20	2.62	3.17	8.99
	+/-	(0.41)	(0.98)	(0.43)	(1.82)
CM40W	8.03	7.28	7.06	7.45	21.79
	+/-	(0.75)	(0.97)	(0.58)	(2.29)
Total	39.74	36.98	35.61	37.59	110.18
	+/-	(2.75)	(4.13)	(2.15)	(9.03)

%TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	2.62	2.57	2.86	2.68
CM32K	0.73	0.74	0.55	0.66
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.31	1.13	1.00	1.14
CM40K	2.32	2.30	2.51	2.37
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	3.31	3.15	3.26	3.24
CM30W	1.36	1.55	1.20	1.36
CM40W	3.44	3.61	3.29	3.44

Catatan :

Regu	A	B	C
Shift	I	II	III
PARAF			

Kadept

DATA HANK COUNTER SP-4

Tanggal: 07 Apr 2001

SABTU				KONVERSI HANK		
Jenis Benang	A	B	C	A	B	C
CM30K	516	488	500	1,099	1,039	1,068
CM30K	536	480	515	1,142	1,022	1,097
CM30W	501	368	489	1,067	826	1,042
CM30W	445	438	477	948	933	1,016
CM30W	407	496	466	867	1,056	993
CM30W	448	441	330	954	939	703
CM32K	508	517	518	1,082	1,101	1,103
CM32K	509	441	491	1,084	939	1,046
CM32K	565	400	491	1,203	852	1,046
CM32K	436	426	400	929	907	852
CM32K	513	506	476	1,093	1,078	1,014
CM32K	444	467	458	946	995	976
CM32K	422	434	1097	899	924	2,337
CM32K	523	507	510	1,114	1,060	1,066
CM32K	514	500	510	1,095	1,065	1,066
CM40K	465	421	463	990	897	966
CM40K	431	436	419	918	929	892
CM40K	457	459	464	973	978	968
CM40K	466	438	420	993	933	895
CM40W	416	400	419	886	852	892
CM40W	430	429	427	916	914	910
CM40W	452	402	409	963	856	871
CM40W	446	427	459	950	910	978
CM40W	432	451	452	920	961	963
CM40W	449	460	460	956	960	960
CM40W	446	461	461	950	982	962
CM40W	440	462	461	399	984	962
CM50Y	395	394	401	841	839	854
CM50Y	391	377	394	833	803	839
CM50Y	386	304	396	822	648	843
CM50Y	387	380	375	824	809	799
CM50Y	386	389	352	822	929	750
CM40W	456	457	457	971	973	973
CM40W	438	406	449	933	865	956
CM40W	444	483	456	946	1,029	971
CM40W	421	445	455	897	848	969
CM40W	472	397	395	1,005	846	841
CM40W	421	400	315	897	852	671
CM40Y	418	460	421	890	980	897
CM40Y	385	452	417	820	963	888
CM40K	451	453	441	961	965	939
CM40K	946	901	898	946	901	898
CM40K	905	1001	9017	905	1,001	1,017
CM40K	944	1005	935	944	1,005	935
CM40K	903	943	984	903	943	984
CM40K	908	986	996	998	986	996
CM40K	984	1027	981	984	1,027	981
CM40K	980	1010	1003	980	1,010	1,003
CM40K	917	909	944	917	909	944
CM40K	941	904	841	941	904	841
CM40K	966	981	889	966	981	889
CM40K	954	968	850	954	968	850
CM40K	917	845	977	917	845	977
CM40K	929	884	895	1,979	884	895
CM40K	1004	1031	863	1,004	1,031	863
CM40K	959	1033	915	959	1,033	915
CM40K	1005	915	869	1,005	915	869
CM40K	836	975	972	826	976	972
CM40K	1001	1011	854	1,001	1,011	854
CM40K	965	962	950	965	962	950
CM40K	1009	1016	843	1,009	1,016	843
CM40K	1024	768	915	1,024	768	915

DATA PNEUMA per SHIFT

Satuan : Kg

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	6.0	4.0	3.5	13.5
CM32K	25.0	16.6	18.0	59.6
CM50W	0.0	0.0	0.0	0.0
CM40Y	3.0	2.5	3.0	8.5
CM40K	60.0	68.0	62.0	190.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	3.0	9.0	11.0	23.0
CM30W	14.0	7.0	9.0	30.0
CM40W	27.0	25.0	23.5	75.5

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	22.406	20.618	21.62
CM32K	2	94.444	89.417	105.46
CM50W	0	0	0	0
CM40Y	2	17.104	19.426	17.849
CM40K	26	259.62	247.77	240.92
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	9	41.429	29.277	40.853
CM30W	4	28.361	27.552	27.531
CM40W	14	125.89	129.5	129.4

TOTAL PRODUKSI per SHIFT

Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.79	1.66	1.74	5.19
	+/-	0.06	(0.07)	0.01	(0.00)
CM32K	7.43	7.02	6.70	7.91	21.64
	+/-	(0.39)	(0.73)	0.48	(0.63)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.02	1.17	1.07	3.26
	+/-	(0.10)	0.04	(0.06)	(0.12)
CM40K	15.83	15.66	14.89	14.50	45.04
	+/-	(0.17)	(0.94)	(1.33)	(2.44)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.01	1.87	1.94	5.82
	+/-	0.01	(0.13)	(0.06)	(0.17)
CM30W	3.60	3.04	3.01	3.00	9.05
	+/-	(0.56)	(0.59)	(0.60)	(1.76)
CM40W	8.03	7.49	7.72	7.72	22.93
	+/-	(0.54)	(0.31)	(0.31)	(1.15)
Total	39.74	38.05	37.01	37.87	112.93
	+/-	(1.69)	(2.72)	(1.86)	(6.28)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	1.81	1.31	1.09	1.41
CM32K	1.92	1.35	1.24	1.50
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.59	1.17	1.32	1.42
CM40K	2.07	2.46	2.30	2.27
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	0.82	2.58	3.03	2.13
CM30W	2.48	1.26	1.63	1.79
CM40W	1.95	1.75	1.65	1.78

Catatan :

Regu	A	B	C
Shift	III	II	II
PARAF			

Kedep

DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

MINGGU Tanggal: 08 Apr 2001

Satuan : Kg

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	536	474	524	1,142	1,010	1,116
2	CM30K	526	504	504	1,120	1,074	1,074
3	CM30W	498	509	470	1,061	1,084	1,001
4	CM30W	481	472	487	1,025	1,005	1,037
5	CM30W	496	491	479	1,056	1,046	1,020
6	CM30W	465	384	425	990	818	905
7	CM32K	499	458	524	1,063	976	1,116
8	CM32K	510	493	504	1,086	1,050	1,074
9	CM32K	500	510	508	1,065	1,086	1,082
10	CM32K	500	446	470	1,065	950	1,001
11	CM32K	518	507	462	1,103	1,080	984
12	CM32K	483	474	485	1,029	1,010	1,033
13	CM32K	500	496	472	1,065	1,056	1,005
14	CM32K	516	515	482	1,099	1,097	1,027
15	CM32K	422	500	474	899	1,065	1,010
16	CM40K	457	457	443	973	973	944
17	CM40K	454	455	436	967	969	929
18	CM40K	440	454	444	937	967	946
19	CM40K	435	457	442	927	973	941
20	CM40W	397	437	457	846	931	972
21	CM40W	411	424	391	975	903	833
22	CM40W	430	432	452	916	920	963
23	CM40W	447	446	456	952	950	971
24	CM40W	456	437	433	971	931	922
25	CM40W	431	452	457	918	963	973
26	CM40W	455	442	460	969	941	980
27	CM40W	399	446	460	399	950	980
28	CM50Y	399	368	398	850	784	848
29	CM50Y	309	394	392	658	839	835
30	CM50Y	398	367	392	848	782	835
31	CM50Y	390	398	384	831	848	818
32	CM50Y	350	384	397	746	818	846
33	CM40W	454	441	356	967	939	758
34	CM40W	452	456	440	963	971	937
35	CM40W	516	483	453	1,099	1,029	965
36	CM40W	451	454	460	961	967	960
37	CM40W	430	331	464	916	705	988
38	CM40W	434	454	443	924	967	944
39	CM40Y	426	436	463	907	929	986
40	CM40Y	446	450	452	950	959	963
41	CM40K	442	428	432	941	912	920
42	CM40K	976	1016	1017	976	1,016	1,017
43	CM40K	992	995	980	992	995	980
44	CM40K	1005	989	1000	1,005	989	1,000
45	CM40K	879	900	993	879	900	993
46	CM40K	970	1023	990	970	1,023	990
47	CM40K	1017	1023	1006	1,017	1,023	1,006
48	CM40K	988	995	981	988	995	981
49	CM40K	905	840	936	905	840	936
50	CM40K	906	983	968	906	983	968
51	CM40K	970	958	951	970	958	951
52	CM40K	998	965	1023	998	965	1,023
53	CM40K	834	903	918	834	903	918
54	CM40K	871	1003	982	871	1,003	982
55	CM40K	1007	994	952	1,007	994	952
56	CM40K	1010	972	970	1,010	972	970
57	CM40K	1000	1016	933	1,000	1,016	933
58	CM40K	964	706	974	964	706	974
59	CM40K	1011	743	970	1,011	743	970
60	CM40K	964	683	1014	964	683	1,014
61	CM40K	1012	731	1014	1,012	731	1,014
62	CM40K	897	951	963	897	951	963

Jenis Benang	Regu A	Regu B (7.500Kg)	Regu C (7.500Kg)	TOTAL
CM30K	5.5	6.0	4.5	16.0
CM32K	23.0	27.0	18.0	68.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	2.5	3.0	2.5	8.0
CM40K	60.0	65.0	51.0	176.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	4.0	4.0	4.5	12.5
CM30W	10.0	12.0	9.0	31.0
CM40W	32.0	35.0	30.0	97.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	22.621	20.831	21.896
CM32K	9	94.742	93.699	93.315
CM50W	0	0	0	0
CM40Y	2	18.574	18.872	19.49
CM40K	26	249.22	241.84	252.15
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	39.32	40.704	41.812
CM30W	4	41.322	39.533	39.639
CM40W	14	126.76	130.68	131.68

TOTAL PRODUKSI per SHIFT

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.81	1.66	1.76	5.24
	+/-	0.08	(0.07)	0.03	0.04
CM32K	7.43	7.07	6.97	6.99	21.02
	+/-	(0.36)	(0.46)	(0.44)	(1.25)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.12	1.13	1.17	3.42
	+/-	(0.01)	0.01	0.05	0.04
CM40K	15.83	15.02	14.54	15.25	44.80
	+/-	(0.81)	(1.29)	(0.58)	(2.67)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.90	1.97	2.02	5.89
	+/-	(0.10)	(0.03)	0.02	(0.10)
CM30W	3.60	3.30	3.15	3.17	9.62
	+/-	(0.30)	(0.46)	(0.43)	(1.19)
CM40W	8.03	7.51	7.74	7.82	23.07
	+/-	(0.51)	(0.29)	(0.20)	(1.01)
Total	39.74	37.73	37.15	38.18	113.06
	+/-	(2.00)	(2.59)	(1.56)	(6.15)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	2.64	1.95	1.39	1.66
CM32K	1.76	2.09	1.40	1.75
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.22	1.44	1.15	1.27
CM40K	2.25	2.41	1.81	2.12
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.15	1.12	1.21	1.16
CM30W	1.64	1.30	1.54	1.75
CM40W	2.29	2.43	2.07	2.26

Catatan :

Regu	III	II	I
Shift	III	II	I
PARAF			

Kept

DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

Satuan : Kg

SENIN Tanggal: 09 Apr 2001

No	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	506	541	543	1,078	1,152	1,157
2	CM30K	519	500	536	1,105	1,065	1,142
3	CM30W	448	491	473	954	1,046	1,007
4	CM30W	502	494	511	1,069	1,052	1,088
5	CM30W	468	520	511	997	1,108	1,088
6	CM30W	387	434	371	824	924	790
7	CM32K	507	520	520	1,080	1,108	1,108
8	CM32K	400	524	500	852	1,116	1,065
9	CM32K	484	500	519	1,031	1,065	1,105
0	CM32K	484	426	500	1,031	907	1,065
1	CM32K	519	518	518	1,105	1,103	1,103
2	CM32K	460	466	466	980	993	993
3	CM32K	481	462	462	1,025	984	984
4	CM32K	469	434	434	999	924	924
5	CM32K	520	446	446	1,108	950	950
6	CM40K	462	461	461	984	982	982
7	CM40K	455	453	453	969	965	965
8	CM40K	415	473	473	884	1,007	1,007
9	CM40K	446	264	464	950	562	988
0	CM40W	377	411	411	803	875	875
1	CM40W	403	412	412	858	878	878
2	CM40W	284	387	427	605	824	910
3	CM40W	429	442	421	914	941	918
4	CM40W	457	431	440	973	918	937
5	CM40W	441	441	445	939	939	948
6	CM40W	416	441	458	886	939	976
7	CM40W	23	428	455	49	912	969
8	CM50Y	348	394	398	741	839	848
9	CM50Y	388	405	383	826	863	816
10	CM50Y	384	397	394	818	846	839
11	CM50Y	391	394	399	833	839	850
12	CM50Y	345	394	375	735	839	799
13	CM40W	407	448	457	867	954	973
14	CM40W	406	445	444	865	948	946
15	CM40W	424	485	405	903	1,033	863
16	CM40W	452	451	457	963	961	973
17	CM40W	410	423	461	873	901	982
18	CM40W	418	400	428	882	852	912
19	CM40Y	432	395	432	920	841	920
10	CM40Y	457	443	415	973	944	884
11	CM40K	454	441	434	967	939	924
12	CM40K	995	944	1003	995	944	1,003
13	CM40K	1010	1018	1011	1,010	1,018	1,011
14	CM40K	1033	965	1036	1,033	965	1,036
15	CM40K	983	780	988	982	780	988
16	CM40K	998	945	1007	998	945	1,007
17	CM40K	1041	921	1025	1,041	921	1,025
18	CM40K	989	1013	1009	989	1,013	1,009
19	CM40K	1014	958	905	1,014	958	905
20	CM40K	981	955	922	981	955	922
21	CM40K	1009	965	989	1,009	965	989
22	CM40K	1015	1004	985	1,015	1,004	985
23	CM40K	901	858	980	901	858	990
24	CM40K	940	933	239	986	933	509
25	CM40K	1024	980	775	1,024	980	775
26	CM40K	1042	996	1015	1,042	998	1,015
27	CM40K	998	984	984	998	984	984
28	CM40K	799	860	870	799	860	870
29	CM40K	1954	1004	985	1,954	1,004	985
30	CM40K	927	807	950	927	807	950
31	CM40K	1028	904	961	1,028	904	961
32	CM40K	1034	1016	980	1,034	1,016	980

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	6.0	6.0	5.0	17.0
CM32K	25.0	26.0	18.0	69.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	5.0	2.0	3.0	10.0
CM40K	93.0	75.0	60.0	228.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	10.0	5.0	8.0	23.0
CM30W	10.0	9.5	8.0	27.5
CM40W	40.0	38.0	25.0	103.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	21.833	22.173	22.983
CM32K	9	92.101	91.505	92.975
CM50W	0	0	0	0
CM40Y	2	18.936	17.849	18.041
CM40K	26	265.15	242.68	247.56
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	39.533	42.259	41.514
CM30W	4	39.447	41.301	39.746
CM40W	14	113.81	128.76	130.59

TOTAL PRODUKSI per SHIFT

MINGGU satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.76	1.79	1.86	5.40
	+/-	0.03	0.05	0.13	0.20
CM32K	7.43	6.88	6.83	6.98	20.69
	+/-	(0.55)	(0.60)	(0.44)	(1.59)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.13	1.08	1.08	3.29
	+/-	0.00	(0.05)	(0.04)	(0.09)
CM40K	15.83	15.70	14.42	14.80	44.92
	+/-	(0.13)	(1.40)	(1.02)	(2.56)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.89	2.05	2.00	5.94
	+/-	(0.11)	0.05	0.00	(0.05)
CM30W	3.60	3.08	3.31	3.20	9.59
	+/-	(0.53)	(0.29)	(0.41)	(1.22)
CM40W	8.03	6.70	7.62	7.81	22.13
	+/-	(1.33)	(0.40)	(0.22)	(1.95)
Total	39.74	37.13	37.10	37.73	111.95
	+/-	(2.61)	(2.64)	(2.01)	(7.26)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	1.85	1.82	1.46	1.70
CM32K	1.96	2.06	1.40	1.61
CM50W	ERR	ERR	ERR	ERR
CM40Y	2.39	1.01	1.50	1.65
CM40K	3.16	2.79	2.19	2.72
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.82	1.33	2.16	2.09
CM30W	1.76	1.50	1.26	1.56
CM40W	3.18	2.67	1.73	2.50

Regu	A II	B III	C I
Shift	I	II	III
PARAF			

Badapt

DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

SELASA

Tanggal: 10 Apr 2001

Satuan : Kg.

No. MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	532	540	535	1,133	1,150	1,140
2	CM30K	541	500	546	1,152	1,065	1,163
3	CM30W	499	505	489	1,063	1,076	1,042
4	CM30W	504	513	518	1,074	1,093	1,103
5	CM30W	509	510	500	1,084	1,086	1,065
6	CM30W	436	388	330	929	826	703
7	CM32K	508	521	521	1,082	1,110	1,110
8	CM32K	495	484	369	1,054	1,031	786
9	CM32K	427	500	527	910	1,065	1,123
10	CM32K	526	453	521	1,120	965	1,110
11	CM32K	515	529	511	1,097	1,127	1,088
12	CM32K	495	532	517	1,054	1,133	1,101
13	CM32K	518	542	539	1,103	1,154	1,148
14	CM32K	493	436	530	1,050	929	1,129
15	CM32K	443	430	515	944	916	1,097
16	CM40K	461	463	440	982	986	957
17	CM40K	461	476	460	982	1,014	980
18	CM40K	456	463	476	971	986	1,014
19	CM40K	419	475	457	892	1,012	973
20	CM40W	416	430	426	886	916	907
21	CM40W	420	438	432	895	933	920
22	CM40W	425	399	422	927	850	899
23	CM40W	426	424	458	929	924	976
24	CM40W	443	438	451	944	927	961
25	CM40W	436	446	443	929	954	944
26	CM40W	325	450	449	692	959	944
27	CM40W	395	460	456	841	980	971
28	CM50Y	395	410	403	841	873	858
29	CM50Y	410	397	426	873	846	907
30	CM50Y	301	331	403	641	705	858
31	CM50Y	359	377	394	765	803	839
32	CM50Y	395	397	399	841	846	850
33	CM40W	450	451	456	959	961	971
34	CM40W	435	493	457	927	1,029	973
35	CM40W	405	483	447	863	1,029	952
36	CM40W	461	429	445	982	914	946
37	CM40W	420	381	438	895	812	933
38	CM40W	429	381	355	914	812	756
39	CM40Y	460	431	427	980	918	910
40	CM40Y	474	421	430	1,010	897	916
41	CM40K	476	466	471	1,014	993	1,003
42	CM40K	999	999	1003	999	999	1,003
43	CM40K	1009	1015	970	1,009	1,015	970
44	CM40K	991	918	978	991	918	978
45	CM40K	968	921	831	968	921	831
46	CM40K	997	1009	968	997	1,009	968
47	CM40K	1044	944	966	1,044	944	966
48	CM40K	1011	992	824	1,011	992	824
49	CM40K	1038	1011	953	1,038	1,011	953
50	CM40K	1013	1013	949	1,013	1,013	949
51	CM40K	983	947	947	983	947	947
52	CM40K	1037	995	706	1,037	995	706
53	CM40K	955	961	922	955	961	922
54	CM40K	889	1014	1012	889	1,014	1,012
55	CM40K	1007	1037	732	1,007	1,037	732
56	CM40K	1002	1021	965	1,002	1,021	965
57	CM40K	1051	904	962	1,051	904	962
58	CM40K	1050	1033	837	1,050	1,033	837
59	CM40K	1055	1017	1010	1,055	1,017	1,010
60	CM40K	981	905	934	981	905	934
61	CM40K	1019	995	1012	1,019	995	1,012
62	CM40K	997	1026	796	997	1,026	796

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	5.4	9.0	6.2	20.6
CM32K	13.2	31.0	12.2	56.4
CM50W	0.0	0.0	0.0	0.0
CM40Y	3.5	2.0	2.5	8.0
CM40K	48.8	60.0	53.7	162.5
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	5.8	4.0	5.2	15.0
CM30W	3.0	6.0	3.6	12.6
CM40W	32.5	25.0	35.4	92.9

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	22.855	22.152	23.025
CM32K	9	94.146	94.295	96.915
CM50W	0	0	0	0
CM40Y	2	19.894	18.148	18.254
CM40K	26	259.37	256.68	242.17
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	39.612	40.726	43.123
CM30W	4	41.492	40.811	39.129
CM40W	14	125.8	129.97	130.55

TOTAL PRODUKSI per SHIFT

MINGGU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	-1.73	1.84	1.76	1.85	5.45
	+/-	0.11	-0.03	0.12	0.25
CM32K	7.43	7.08	6.99	7.29	21.36
	+/-	(0.35)	(0.44)	(0.13)	(0.92)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.19	1.09	1.10	3.38
	+/-	0.06	(0.03)	(0.03)	0.00
CM40K	15.83	15.47	15.24	14.40	45.11
	+/-	(0.36)	(0.58)	(1.43)	(2.37)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.90	1.97	2.08	5.94
	+/-	(0.10)	(0.03)	0.00	(0.05)
CM30W	3.60	3.37	3.29	3.17	9.83
	+/-	(0.24)	(0.31)	(0.43)	(0.98)
CM40W	8.03	7.43	7.73	7.71	22.87
	+/-	(0.59)	(0.30)	(0.32)	(1.21)
Total	37.74	38.28	38.07	37.59	113.93
	+/-	(1.46)	(1.66)	(2.15)	(6.28)

% TAGE PNEUMA per SHIFT

Jenis Benang	% tase Pneuma			
	A	B	C	avg
CM30K	1.59	2.74	1.81	2.04
CM32K	1.03	2.39	0.91	1.43
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.59	1.00	1.24	1.29
CM40K	1.71	2.32	2.01	1.95
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.65	1.11	1.36	1.37
CM30W	0.49	0.99	0.62	0.70
CM40W	2.35	1.75	2.47	2.19

Catatan :

Regu	A II	B III	C I
Shift	I	II	III
PARAF			

Handwritten signature/initials in a box.

DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

Tanggal: 11 Apr 2001

Satuan : Kg.

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	520	518	540	1,129	1,103	1,150
2	CM30K	542	500	538	1,154	1,065	1,146
3	CM30W	515	482	507	1,097	1,027	1,060
4	CM30W	504	527	522	1,074	1,123	1,112
5	CM30W	506	513	502	1,078	1,093	1,069
6	CM30W	484	405	380	1,031	863	809
7	CM32K	518	530	522	1,103	1,129	1,112
8	CM32K	419	484	341	892	1,031	726
9	CM32K	400	480	484	852	1,022	1,031
10	CM32K	452	435	524	963	927	1,116
11	CM32K	514	522	523	1,095	1,112	1,114
12	CM32K	480	531	523	1,022	1,131	1,114
13	CM32K	430	539	786	916	1,148	1,574
14	CM32K	449	498	519	956	1,061	1,105
15	CM32K	504	490	500	1,074	1,044	1,065
16	CM40K	475	478	477	1,012	1,018	1,016
17	CM40K	452	466	460	963	993	980
18	CM40K	471	469	459	1,003	999	978
19	CM40K	439	479	457	935	1,020	973
20	CM40W	427	400	400	910	852	952
21	CM40W	413	437	404	890	931	961
22	CM40W	432	387	444	920	760	946
23	CM40W	442	426	449	941	912	956
24	CM40W	429	434	432	914	924	920
25	CM40W	460	450	458	980	959	976
26	CM40W	468	446	435	997	950	927
27	CM40W	450	304	458	959	648	976
28	CM50Y	400	414	363	852	882	773
29	CM50Y	403	302	414	858	643	882
30	CM50Y	317	350	397	675	746	846
31	CM50Y	406	389	392	865	829	838
32	CM50Y	400	379	402	852	907	856
33	CM40W	458	446	458	976	950	976
34	CM40W	457	452	245	973	963	522
35	CM40W	420	482	454	907	1,029	967
36	CM40W	430	449	453	916	956	965
37	CM40W	400	440	450	852	937	959
38	CM40W	395	400	394	841	852	839
39	CM40Y	372	424	443	792	903	944
40	CM40Y	481	412	377	1,025	878	803
41	CM40K	447	387	467	952	824	995
42	CM40K	1044	962	1003	1,044	962	1,003
43	CM40K	1052	1040	1038	1,052	1,040	1,038
44	CM40K	989	969	1042	989	969	1,042
45	CM40K	977	949	1018	977	949	1,018
46	CM40K	1043	1024	1039	1,043	1,024	1,039
47	CM40K	1000	879	1007	1,000	879	1,007
48	CM40K	1027	944	1038	1,027	944	1,038
49	CM40K	1000	914	978	1,000	914	978
50	CM40K	989	940	1020	989	940	1,020
51	CM40K	975	994	950	975	994	950
52	CM40K	1026	914	1017	1,026	914	1,017
53	CM40K	1003	941	964	1,003	941	964
54	CM40K	924	955	1078	924	955	1,078
55	CM40K	1047	993	1000	1,047	993	1,000
56	CM40K	1047	1040	995	1,047	1,040	995
57	CM40K	1040	995	980	1,040	995	980
58	CM40K	974	975	975	974	975	975
59	CM40K	967	866	989	967	866	989
60	CM40K	1058	843	1010	1,058	843	1,010
61	CM40K	1058	978	1002	1,058	978	1,002
62	CM40K	779	798	930	779	798	930

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	4.2	3.0	3.5	10.7
CM32K	19.0	15.5	17.0	51.5
CM50W	0.0	0.0	0.0	0.0
CM40Y	5.0	3.5	4.0	12.5
CM40K	70.0	54.5	54.0	178.5
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	38.6	7.5	8.0	24.2
CM30W	5.0	5.5	6.5	17.1
CM40W	26.0	22.0	23.0	71.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter A	Jumlah Hank Counter B	Jumlah Hank Counter C
CM30K	2	22.834	21.683	22.961
CM32K	9	88.736	96.042	100.58
CM50W	0	0	0	0
CM40Y	2	18.169	17.807	17.466
CM40K	26	258.32	248.05	260.15
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	41.024	39.064	41.918
CM30W	4	42.792	41.045	40.704
CM40W	14	129.65	126.22	126.39

TOTAL PRODUKSI per SHIFT

Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.84	1.75	1.85	5.44
	+/-	-0.11	-0.02	0.12	0.24
CM32K	7.43	6.61	7.19	7.52	21.32
	+/-	(0.81)	(0.64)	0.10	(0.96)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.08	1.07	1.04	3.19
	+/-	(0.05)	(0.06)	(0.09)	(0.19)
CM40K	15.83	15.40	14.86	15.60	45.87
	+/-	(0.42)	(0.96)	(0.22)	(1.60)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.96	1.87	2.01	5.84
	+/-	(0.03)	(0.12)	0.01	(0.15)
CM30W	3.60	3.45	3.30	3.37	10.02
	+/-	(0.16)	(0.30)	(0.33)	(0.79)
CM40W	8.03	7.72	7.54	7.54	22.80
	+/-	(0.30)	(0.49)	(0.48)	(1.28)
Total	39.74	38.07	37.58	38.84	124.49
	+/-	(1.67)	(2.16)	(0.89)	(4.72)

8-TAGE PNEUMA per SHIFT

Jenis Benang	8-tage Pneuma			
	A	B	C	AVG
CM30K	1.24	0.94	1.03	1.07
CM32K	1.56	1.18	1.23	1.31
CM50W	ERR	ERR	ERR	ERR
CM40Y	2.49	1.78	2.07	2.11
CM40K	2.44	1.96	1.87	2.10
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.36	2.19	2.15	2.23
CM30W	0.79	0.93	1.08	0.93
CM40W	1.82	1.58	1.65	1.69

Catatan :

Regu	A	B	C
SHIFT	III	III	III
PARAF			

Rept

DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

KAMIS Tanggal: 12 Apr 2001

Satuan : Kg.

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	546	530	382	1,163	1,129	814
2	CM30K	541	500	546	1,152	1,065	1,163
3	CM30W	521	529	506	1,110	1,127	1,078
4	CM30W	515	520	505	1,097	1,108	1,076
5	CM30W	476	526	522	1,014	1,120	1,112
6	CM30W	347	500	415	739	1,065	884
7	CM32K	514	518	417	1,095	1,103	888
8	CM32K	492	500	510	1,048	1,065	1,086
9	CM32K	490	500	491	1,044	1,065	1,046
10	CM32K	433	417	510	922	888	1,086
11	CM32K	512	500	509	1,091	1,065	1,084
12	CM32K	513	532	525	1,093	1,133	1,118
13	CM32K	516	535	520	1,099	1,140	1,108
14	CM32K	462	450	480	984	959	1,022
15	CM32K	526	500	517	1,120	1,065	1,101
16	CM40K	474	488	377	1,010	1,039	803
17	CM40K	448	473	450	954	1,007	959
18	CM40K	462	483	475	984	1,029	1,012
19	CM40K	471	466	472	1,003	993	1,005
20	CM40W	449	430	445	956	916	948
21	CM40W	435	432	409	927	920	871
22	CM40W	446	417	442	950	888	941
23	CM40W	436	425	455	929	905	959
24	CM40W	448	443	463	954	944	986
25	CM40W	359	455	450	765	969	959
26	CM40W	447	430	472	952	916	1,005
27	CM40W	460	439	463	980	935	986
28	CM50Y	409	399	408	871	850	869
29	CM50Y	314	418	408	669	890	869
30	CM50Y	412	376	407	878	801	867
31	CM50Y	395	357	421	841	760	897
32	CM50Y	446	388	171	950	826	364
33	CM40W	463	434	467	986	924	995
34	CM40W	471	453	463	1,003	965	986
35	CM40W	472	483	464	1,005	1,029	988
36	CM40W	447	468	471	952	997	1,003
37	CM40W	440	440	415	937	937	884
38	CM40W	401	440	382	854	937	814
39	CM40Y	465	388	409	990	826	871
0	CM40Y	458	433	478	976	922	1,018
1	CM40K	465	450	480	990	959	1,022
2	CM40K	1028	1022	1033	1,028	1,022	1,033
3	CM40K	1045	1046	1052	1,045	1,046	1,052
4	CM40K	1058	1014	1048	1,058	1,014	1,048
5	CM40K	1046	939	1041	1,046	939	1,041
6	CM40K	1000	986	1010	1,000	986	1,010
7	CM40K	1001	952	1008	1,001	952	1,008
8	CM40K	1029	1049	1031	1,029	1,049	1,031
9	CM40K	1050	928	1025	1,050	928	1,025
0	CM40K	1042	906	1036	1,042	906	1,036
1	CM40K	1002	998	995	1,002	998	995
2	CM40K	1028	1019	1022	1,028	1,019	1,022
3	CM40K	916	957	995	916	957	995
4	CM40K	980	910	1009	980	910	1,009
5	CM40K	1070	1066	998	1,070	1,066	998
6	CM40K	1032	1039	1032	1,032	1,039	1,032
7	CM40K	1047	964	1030	1,047	964	1,030
8	CM40K	1045	969	1016	1,045	969	1,016
9	CM40K	1002	918	1031	1,002	918	1,031
0	CM40K	936	911	990	936	911	990
1	CM40K	1047	1046	620	1,047	1,046	620
2	CM40K	1071	1066	1012	1,071	1,066	1,012

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	4.0	5.5	3.0	12.5
CM32K	16.0	13.0	13.0	42.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	4.0	4.0	2.5	10.5
CM40K	87.0	61.0	60.0	208.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	9.0	5.0	5.0	19.0
CM30W	12.0	9.0	8.0	29.0
CM40W	37.0	23.0	25.0	85.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	23.153	21.939	19.766
CM32K	9	94.955	94.828	95.403
CM50W	0	0	0	0
CM40Y	2	19.66	17.487	18.893
CM40K	26	264.17	257.32	258.35
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	42.089	41.279	38.66
CM30W	4	39.597	44.198	41.493
CM40W	14	131.51	131.83	133.36

TOTAL PRODUKSI per SHIFT

KAMIS Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.87	1.76	1.60	5.23
	+/-	0.14	0.03	(0.13)	0.04
CM32K	7.43	7.17	7.17	7.22	21.56
	+/-	(0.26)	(0.25)	(0.21)	(0.72)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.17	1.04	1.14	3.35
	+/-	0.05	(0.08)	0.01	(0.03)
CM40K	15.83	15.67	15.39	15.46	46.52
	+/-	(0.16)	(0.43)	(0.36)	(0.95)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.01	2.00	1.67	5.87
	+/-	0.02	(0.00)	(0.13)	(0.12)
CM30W	3.60	3.15	3.54	3.33	10.02
	+/-	(0.45)	(0.06)	(0.28)	(0.79)
CM40W	8.03	7.70	7.79	7.87	23.36
	+/-	(0.33)	(0.23)	(0.15)	(0.72)
Total	39.74	38.74	38.70	38.48	115.92
	+/-	(1.00)	(1.04)	(1.25)	(3.29)

%-TAGE PNEUMA per SHIFT

Jenis Benang	% -taje Pneuma			
	A	B	C	avg
CM30K	1.16	1.69	1.02	1.30
CM32K	1.22	0.99	0.98	1.06
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.84	2.07	1.20	1.70
CM40K	2.97	2.14	2.09	2.40
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.41	1.36	1.45	1.75
CM30W	2.06	1.36	1.31	1.57
CM40W	2.55	1.60	1.72	1.97

Catatan :

Regu	A	B	C
Shift	I	II	III
PARAF			

Kadept

DATA HANK COUNTER SP-4

Tanggal: 13 Apr 2001

JUMAT	HASIL HANK COUNTER			KONVERSI HANK		
Jenis Benang	A	B	C	A	B	C
CM30K	529	522	521	1,127	1,112	1,110
CM30K	550	500	522	1,172	1,065	1,112
CM30W	500	500	517	1,065	1,065	1,101
CM30W	508	493	545	1,082	1,050	1,161
CM30W	465	475	537	990	1,012	1,144
CM30W	462	474	332	984	1,010	707
CM32K	502	524	501	1,069	1,116	1,067
CM32K	515	500	514	1,097	1,065	1,095
CM32K	510	500	527	1,086	1,065	1,123
CM32K	468	537	520	997	1,144	1,108
CM32K	478	530	464	1,018	1,129	988
CM32K	523	540	520	1,135	1,150	1,108
CM32K	518	485	535	1,103	1,033	1,140
CM32K	462	530	471	984	1,129	1,003
CM32K	508	500	507	1,082	1,065	1,080
CM40K	482	492	476	1,027	1,048	1,014
CM40K	389	474	326	829	1,010	694
CM40K	462	465	475	984	1,033	1,012
CM40K	474	484	446	1,010	1,031	950
CM40W	440	440	443	937	937	944
CM40W	416	440	428	886	937	912
CM40W	405	446	428	863	950	912
CM40W	427	424	461	931	902	982
CM40W	430	455	453	916	969	965
CM40W	443	453	459	944	966	978
CM40W	456	466	468	971	997	997
CM40W	450	439	466	399	935	993
CM50Y	395	366	423	841	780	901
CM50Y	391	383	399	833	816	850
CM50Y	391	304	399	833	648	850
CM50Y	396	379	420	843	807	895
CM50Y	390	408	421	831	869	897
CM40W	451	451	460	961	961	980
CM40W	426	457	468	907	973	997
CM40W	436	483	471	929	1,029	1,003
CM40W	447	399	464	952	850	988
CM40W	388	400	456	826	852	971
CM40W	459	400	404	978	852	861
CM40Y	460	449	468	980	956	997
CM40Y	487	464	464	1,037	988	988
CM40K	993	482	479	2,115	1,027	1,020
CM40K	949	1057	1060	949	1,057	1,060
CM40K	861	1016	1053	861	1,016	1,053
CM40K	801	1029	1005	801	1,029	1,005
CM40K	1051	965	1016	1,051	965	1,016
CM40K	1004	1011	1024	1,004	1,011	1,024
CM40K	1005	1042	1001	1,005	1,042	1,001
CM40K	1064	1034	1040	1,064	1,034	1,040
CM40K	1054	1031	1033	1,054	1,031	1,033
CM40K	1044	1021	1032	1,044	1,021	1,032
CM40K	982	992	998	982	992	998
CM40K	1028	1037	1063	1,028	1,037	1,063
CM40K	1000	928	980	1,000	928	980
CM40K	1020	929	1050	1,020	929	1,050
CM40K	1058	1059	1020	1,058	1,059	1,020
CM40K	1048	972	1052	1,048	972	1,052
CM40K	1062	989	1043	1,062	989	1,043
CM40K	1069	1026	998	1,069	1,026	998
CM40K	1037	1028	983	1,037	1,028	983
CM40K	757	885	893	757	885	893
CM40K	1026	1018	975	1,026	1,018	975
CM40K	712	968	1031	712	968	1,031

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	4.3	6.0	2.6	12.9
CM32K	19.0	15.0	8.5	42.5
CM50W	0.0	0.0	0.0	0.0
CM40Y	5.0	2.0	3.2	10.2
CM40K	76.0	55.0	58.0	189.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	8.0	5.0	4.3	17.3
CM30W	10.0	11.0	6.8	27.8
CM40W	25.0	12.0	23.0	60.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	22.983	21.769	21.216
CM32K	9	95.722	98.96	97.107
CM50W	0	0	0	0
CM40Y	2	20.171	19.447	19.852
CM40K	26	265.96	251.85	260.4
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	41.812	39.192	41.921
CM30W	4	41.216	41.368	41.13
CM40W	14	123.99	121.31	124.81

TOTAL PRODUKSI per SHIFT

Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.86	1.75	1.80	5.41
	-/-	0.12	0.01	0.07	0.21
CM32K	7.43	7.21	7.48	7.37	22.06
	-/-	(0.22)	0.05	(0.05)	(0.21)
CM50W	0.00	0.00	0.00	0.00	0.00
	-/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.20	1.17	1.19	3.56
	-/-	0.07	0.05	0.06	0.18
CM40K	15.63	15.84	15.70	15.60	47.14
	+/-	0.01	(0.12)	(0.23)	(0.34)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.00	1.89	2.13	6.03
	-/-	0.01	(0.10)	0.13	0.04
CM30W	3.60	3.29	3.30	3.30	9.90
	-/-	(0.31)	(0.30)	(0.30)	(0.92)
CM40W	8.03	7.31	7.82	7.97	23.11
	-/-	(0.72)	(0.20)	(0.05)	(0.97)
Total	59.74	38.71	39.12	39.37	117.19
	+/-	(1.02)	(0.62)	(0.37)	(2.01)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	1.26	1.86	0.79	1.30
CM32K	1.43	1.09	0.63	1.05
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.25	0.93	1.46	1.55
CM40K	1.58	1.89	2.01	2.16
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.15	1.44	1.10	1.56
CM30W	1.62	1.80	1.12	1.52
CM40W	1.85	0.84	1.57	1.41

atatan :

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

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DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

Satuan : Kg.

SABTU Tanggal: 14 Apr 2001

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	520	515	536	1,129	1,097	1,142
2	CM30K	535	515	925	1,140	1,097	1,970
3	CM30W	553	537	528	1,135	1,144	1,135
4	CM30W	543	533	523	1,157	1,135	1,124
5	CM30W	531	495	538	1,131	1,054	1,136
6	CM30W	471	533	514	1,003	1,135	1,095
7	CM32K	530	519	533	1,129	1,105	1,135
8	CM32K	503	477	511	1,071	1,016	1,068
9	CM32K	499	477	513	1,063	1,016	1,093
10	CM32K	441	538	514	939	1,146	1,095
11	CM32K	513	531	525	1,093	1,131	1,118
12	CM32K	518	544	536	1,103	1,159	1,142
13	CM32K	554	583	530	1,180	1,178	1,119
14	CM32K	516	537	531	1,103	1,144	1,131
15	CM32K	509	537	520	1,084	1,134	1,118
16	CM40K	458	497	489	976	1,059	1,040
17	CM40K	469	432	466	999	926	993
18	CM40K	478	491	464	1,016	1,046	998
19	CM40K	488	481	466	1,039	1,025	995
20	CM40W	459	420	448	978	895	994
21	CM40W	447	420	371	952	895	790
22	CM40W	432	466	455	929	993	999
23	CM40W	461	442	425	982	944	915
24	CM40W	456	443	446	976	944	950
25	CM40W	466	463	463	997	986	996
26	CM40W	476	447	446	1,016	952	950
27	CM40W	450	457	471	399	973	1,003
28	CM50Y	395	386	401	841	822	854
29	CM50Y	428	400	408	912	852	869
30	CM50Y	324	394	403	690	839	858
31	CM50Y	400	464	414	852	988	882
32	CM50Y	399	411	405	850	875	863
33	CM40W	474	464	465	1,010	988	990
34	CM40W	454	395	462	967	841	884
35	CM40W	475	483	461	1,012	1,029	962
36	CM40W	467	465	466	995	990	993
37	CM40W	460	465	467	980	990	995
38	CM40W	405	465	442	863	990	941
39	CM40Y	472	425	481	1,005	905	1,025
40	CM40Y	475	429	482	1,012	914	1,027
41	CM40K	448	434	471	954	924	1,003
42	CM40K	1041	957	1050	1,041	957	1,050
43	CM40K	986	1020	772	986	1,020	772
44	CM40K	1068	1061	1031	1,068	1,061	1,031
45	CM40K	1036	1070	1057	1,036	1,090	1,057
46	CM40K	1069	1060	1036	1,069	1,060	1,036
47	CM40K	1060	1012	1044	1,060	1,012	1,044
48	CM40K	1077	1013	993	1,077	1,013	993
49	CM40K	913	921	1016	913	921	1,016
50	CM40K	1060	1002	1017	1,000	1,002	1,017
51	CM40K	1021	1067	1020	1,021	1,067	1,020
52	CM40K	1057	1015	1032	1,057	1,015	1,032
53	CM40K	989	1005	970	989	1,005	970
54	CM40F	477	1015	1023	1,016	1,015	1,023
55	CM40K	1080	1061	998	1,080	1,061	998
56	CM40K	1066	966	1045	1,066	966	1,045
57	CM40K	1061	1024	969	1,061	1,024	969
58	CM40K	1070	1022	1001	1,070	1,022	1,001
59	CM40K	1057	921	1050	1,037	921	1,050
60	CM40K	873	931	981	873	931	981
61	CM40K	1009	966	1035	1,009	966	1,035
62	CM40K	1025	1002	1050	1,025	1,002	1,050

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	4.7	5.0	3.0	12.7
CM32K	11.0	13.0	6.5	30.5
CM50W	0.0	0.0	0.0	0.0
CM40Y	3.3	2.3	2.5	8.6
CM40K	77.0	70.0	49.0	196.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	5.4	6.0	3.5	14.9
CM30W	13.6	14.0	13.0	40.6
CM40W	27.5	29.2	26.0	82.7

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	3	22.685	21.939	31.119
CM32K	9	97.661	100.39	100.39
CM50W	0	0	0	0
CM40Y	2	20.177	18.19	20.512
CM40K	26	265.4	261.27	262.08
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	41.45	43.771	43.26
CM30W	4	44.261	44.687	44.794
CM40W	14	130.47	134.1	133.93

TOTAL PRODUKSI per SHIFT

SABTU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			
		A	B	C	Totai
CM30K	1.73	1.83	1.77	2.53	6.12
	+/-	0.10	0.03	0.80	0.93
CM32K	7.43	7.39	7.52	7.56	22.42
	+/-	(0.09)	0.10	0.14	0.15
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.20	1.09	1.23	3.52
	+/-	0.08	(0.04)	0.10	0.14
CM40K	15.83	15.84	15.62	15.79	47.25
	+/-	0.01	(0.20)	(0.03)	(0.22)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.99	2.10	2.09	6.18
	+/-	(0.01)	0.10	0.09	0.19
CM30W	3.60	3.52	3.55	3.57	10.64
	+/-	(0.08)	(0.05)	(0.04)	(0.17)
CM40W	8.03	7.78	8.00	8.00	23.78
	+/-	(0.24)	(0.03)	(0.02)	(0.30)
Total	39.74	39.50	39.65	40.77	119.32
	+/-	(0.24)	(0.08)	1.03	0.71

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	1.40	1.54	0.65	1.13
CM32K	3.62	0.94	0.47	0.74
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.49	1.40	1.11	1.33
CM40K	2.61	2.41	1.88	2.23
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.47	1.55	0.92	1.31
CM30W	2.08	2.13	1.97	2.06
CM40W	1.91	1.97	1.76	1.86

Catatan:

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

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DATA PNEUMA per SHIET

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	4.5	5.5	4.0	14.0
CM32K	14.0	20.0	10.0	44.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	3.4	2.8	3.0	9.2
CM40K	67.0	65.0	65.0	197.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	6.6	5.0	3.5	15.1
CM30W	14.3	15.0	12.0	41.3
CM40W	25.0	23.0	26.0	74.0

DATA HANK COUNTER SP-4

Tanggal: 15 Apr 2001

enis Benang	HASIL HANK COUNTER			KONVERSI HANK		
	A	B	C	A	B	C
130K	529	488	492	1,127	1,039	1,048
130K	520	400	538	1,108	852	1,146
130W	491	495	537	1,046	1,054	1,144
130W	496	472	542	1,056	1,005	1,154
130W	503	465	527	1,071	990	1,123
130W	505	480	487	1,076	1,022	1,037
132K	537	492	535	1,144	1,048	1,140
132K	402	437	227	856	931	484
132K	499	367	508	1,063	782	1,082
132K	485	367	506	1,033	782	1,078
132K	505	525	509	1,076	1,118	1,084
132K	498	534	496	1,061	1,137	1,056
132K	538	416	1007	1,146	886	2,145
132K	510	418	509	1,086	890	1,084
132K	489	400	455	1,042	852	969
M40K	455	490	470	969	1,044	1,001
M40K	444	422	423	946	899	901
M40K	484	493	454	1,031	1,050	967
M40K	467	485	451	995	1,033	961
M40W	442	400	400	941	852	852
M40W	439	456	423	935	971	901
M40W	430	449	368	916	956	784
M40W	426	459	463	907	978	966
M40W	445	457	461	948	973	962
M40W	471	450	479	1,003	959	1,020
M40W	475	465	479	1,012	990	1,020
M40W	450	436	473	399	929	1,007
M50Y	395	415	411	841	884	875
M50Y	413	431	432	880	918	920
M50Y	388	356	359	826	758	765
M50Y	428	408	400	912	869	852
M50Y	299	427	429	850	910	914
CM40W	462	467	478	984	995	1,018
CM40W	452	451	470	963	961	1,001
CM40W	470	483	470	1,001	1,029	1,001
CM40W	467	463	470	995	986	1,001
CM40W	460	409	396	980	871	843
CM40W	435	408	437	927	869	931
CM40Y	469	471	466	999	1,003	993
CM40Y	435	440	468	927	937	997
CM40K	468	440	483	997	937	1,029
CM40K	1030	1015	1057	1,030	1,015	1,057
CM40K	1062	996	1041	1,062	996	1,041
CM40K	996	1008	1014	996	1,008	1,014
CM40K	932	1013	1053	932	1,013	1,053
CM40K	1012	1022	1021	1,012	1,022	1,021
CM40K	1001	1040	1007	1,001	1,040	1,007
CM40K	1065	1022	1012	1,065	1,022	1,012
CM40K	1050	1006	1069	1,050	1,006	1,069
CM40K	1034	966	930	1,034	966	930
CM40K	1009	930	952	1,009	930	952
CM40K	1003	995	1021	1,003	995	1,021
CM40K	974	948	1010	974	948	1,010
CM40K	960	976	882	960	976	882
CM40K	1071	1048	998	1,071	1,048	998
CM40K	1085	1039	965	1,085	1,039	965
CM40K	1076	1037	1009	1,076	1,037	1,009
CM40K	1034	996	1011	1,034	996	1,011
CM40K	1082	1001	1048	1,082	1,001	1,048
CM40K	974	1011	997	974	1,011	997
CM40K	981	1009	995	981	1,009	995
CM40K	1014	1057	982	1,014	1,057	982

TOTAL HANK COUNTER per SHIET

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	22.344	18.914	21.939
CM32K	9	95.062	84.265	101.22
CM50W	0	0	0	0
CM40Y	2	19.255	19.404	19.894
CM40K	26	263.84	260.98	259.36
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	43.02	43.388	43.26
CM30W	4	42.494	40.726	44.561
CM40W	14	129.11	133.19	133.49
	62			

TOTAL PRODUKSI per SHIET

Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.80	1.52	1.77	5.09
	+/-	0.07	(0.22)	0.04	(0.11)
CM32K	7.43	7.12	6.27	7.61	20.99
	+/-	(0.31)	(1.16)	0.18	(1.28)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.15	1.16	1.19	3.49
	+/-	0.02	0.03	0.06	0.12
CM40K	15.83	15.80	15.63	15.54	46.97
	+/-	(0.03)	(0.19)	(0.29)	(0.51)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.06	2.09	2.09	6.24
	+/-	0.07	0.09	0.09	0.25
CM30W	3.60	3.36	3.24	3.57	10.19
	+/-	(0.22)	(0.37)	(0.04)	(0.62)
CM40W	8.03	7.71	7.97	7.98	23.66
	+/-	(0.31)	(0.05)	(0.05)	(0.42)
Total	39.74	39.03	37.87	39.73	116.64
	+/-	(0.71)	(1.86)	(0.00)	(2.57)

%-TAGE PNEUMA per SHIET

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	1.36	1.96	1.25	1.49
CM32K	1.07	1.73	0.72	1.14
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.61	1.31	1.37	1.43
CM40K	2.28	2.24	2.25	2.26
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.73	1.30	0.92	1.32
CM30W	2.28	2.49	1.82	2.19
CM40W	1.75	1.66	1.76	1.69

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

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DATA HANK COUNTER SP-4

Tanggal: 16 Apr 2001

Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
	A	B	C	A	B	C
CM30K	504	499	511	1,074	1,063	1,088
CM30K	489	500	317	1,042	1,065	1,101
CM30W	504	461	409	1,074	982	871
CM30W	526	497	552	1,130	1,059	1,176
CM30W	492	440	508	1,048	937	1,082
CM30W	502	421	443	1,069	897	944
CM32K	369	464	528	786	988	1,125
CM32K	267	452	418	569	963	890
CM32K	500	500	409	1,065	1,065	871
CM32K	474	438	409	1,010	933	871
CM32K	541	528	541	1,152	1,146	1,152
CM32K	526	515	511	1,120	1,097	1,088
CM32K	532	500	545	1,133	1,065	1,161
CM32K	417	467	472	688	995	1,005
CM32K	447	460	500	952	1,022	1,065
CM40K	476	484	485	1,014	1,031	1,033
CM40K	413	461	410	880	982	873
CM40K	436	476	448	929	1,014	954
CM40K	469	481	473	999	1,025	1,007
CM40W	457	400	449	973	852	956
CM40W	455	342	452	969	728	963
CM40W	438	442	492	933	941	1,048
CM40W	428	420	456	923	895	971
CM40W	429	467	420	914	995	895
CM40W	477	445	455	1,016	950	966
CM40W	464	429	465	988	935	990
CM40W	426	392	479	907	835	1,020
CM50Y	400	414	309	852	882	658
CM50Y	405	318	397	863	677	846
CM50Y	380	460	362	809	980	771
CM50Y	425	420	309	905	895	658
CM50Y	400	436	417	952	929	888
CM40W	451	426	474	961	907	1,010
CM40W	454	483	448	967	1,029	954
CM40W	486	498	421	1,039	1,061	897
CM40W	454	428	471	967	912	1,003
CM40W	420	428	409	895	912	871
CM40W	429	400	420	914	852	895
CM40Y	415	342	575	884	728	799
CM40Y	443	473	480	944	1,007	1,022
CM40K	434	387	386	924	824	822
CM40K	1004	987	1055	1,004	987	1,055
CM40K	1001	1043	1022	1,001	1,043	1,022
CM40K	974	1016	962	974	1,018	962
CM40K	970	914	1004	970	914	1,004
CM40K	1019	998	484	1,019	998	484
CM40K	970	1050	536	970	1,050	536
CM40K	1008	919	1061	1,008	919	1,061
CM40K	1021	665	1051	1,021	665	1,051
CM40K	921	954	847	921	954	847
CM40K	1015	952	898	1,015	952	898
CM40K	1041	982	996	1,041	982	996
CM40K	928	791	1012	928	791	1,012
CM40K	645	824	952	645	824	952
CM40K	1005	809	1021	1,005	809	1,021
CM40K	707	824	1030	707	824	1,030
CM40K	1015	935	1007	1,015	935	1,007
CM40K	865	641	971	865	641	971
CM40K	1044	618	967	1,044	618	967
CM40K	936	641	978	936	641	978
CM40K	1001	953	996	1,001	953	996
CM40K	822	980	1046	822	980	1,046

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	8.0	6.0	7.0	21.0
CM32K	35.0	40.0	30.0	105.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	4.5	5.0	4.0	13.5
CM40K	88.0	75.0	70.0	233.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	8.6	6.5	5.0	20.1
CM30W	14.0	16.0	12.0	42.0
CM40W	52.0	50.0	36.0	138.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	21.151	21.279	21.896
CM32K	9	86.755	92.74	92.293
CM50W	0	0	0	0
CM40Y	2	18.275	17.56	18.212
CM40K	26	249.99	236.58	248.86
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	42.813	43.622	38.212
CM30W	4	43.111	39.745	40.726
CM40W	14	133.76	128.09	134.42

TOTAL PRODUKSI per SHIFT

MINGGU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.69	1.71	1.76	5.16
	+/-	(0.04)	(0.02)	0.03	(0.04)
CM32K	7.43	6.42	6.84	6.86	20.12
	+/-	(1.01)	(0.58)	(0.56)	(2.15)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.09	1.03	1.09	3.21
	+/-	(0.04)	(0.10)	(0.04)	(0.17)
CM40K	15.83	14.80	14.05	14.63	43.67
	+/-	(1.03)	(1.78)	(1.00)	(3.81)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.05	2.10	1.84	5.98
	+/-	0.05	0.10	(0.16)	(0.01)
CM30W	3.60	3.41	3.05	3.23	9.69
	+/-	(0.19)	(0.55)	(0.37)	(1.12)
CM40W	8.03	7.83	7.49	7.96	23.28
	+/-	(0.20)	(0.53)	(0.07)	(0.80)
Total	59.74	57.26	56.27	57.57	111.12
	+/-	(2.46)	(3.46)	(2.17)	(8.09)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%tage Pneuma			
	A	B	C	avg
CM30K	2.54	1.89	2.15	2.19
CM32K	2.92	3.12	2.35	2.80
CM50W	ERR	ERR	ERR	ERR
CM40Y	2.23	2.60	1.99	2.27
CM40K	3.17	2.86	2.54	2.86
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.26	1.68	1.47	1.82
CM30W	2.21	2.81	2.01	2.32
CM40W	3.53	3.55	2.43	3.16

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

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DATA HANK COUNTER SP-4

Tanggal: 17 Apr 2001

SELASA Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
	A	B	C	A	B	C
CM30K	502	440	518	1,069	937	1,103
CM30K	516	440	494	1,099	937	1,052
CM30W	498	492	516	1,061	1,048	1,099
CM30W	541	368	519	1,152	784	1,105
CM30W	499	466	410	1,063	993	873
CM30W	284	465	477	605	990	1,016
CM32K	531	493	524	1,131	1,050	1,116
CM32K	441	463	490	939	986	1,044
CM32K	431	465	535	918	990	1,140
CM32K	499	481	535	1,063	1,025	1,140
CM32K	491	531	541	1,046	1,131	1,182
CM32K	486	475	531	1,035	1,012	1,131
CM32K	1084	1126	1050	2,309	2,398	2,237
CM32K	402	497	503	856	1,059	1,071
CM32K	506	442	490	1,078	941	1,044
CM40K	469	495	468	999	1,054	997
CM40K	427	441	374	910	939	797
CM40K	213	489	465	667	1,022	990
CM40K	465	484	427	990	1,031	910
CM40W	452	459	435	963	978	927
CM40W	433	458	447	922	978	952
CM40W	276	410	449	588	873	956
CM40W	448	441	459	954	941	978
CM40W	441	457	461	939	973	982
CM40W	475	479	480	1,012	1,020	1,022
CM40W	475	476	477	1,012	1,014	1,016
CM40W	427	421	467	910	897	995
CM50Y	440	419	427	937	892	910
CM50Y	423	388	390	901	826	831
CM50Y	375	332	408	799	707	669
CM50Y	411	418	407	875	890	867
CM50Y	403	424	426	858	903	907
CM40W	413	466	463	880	997	886
CM40W	409	476	481	999	1,014	1,025
CM40W	481	483	478	1,025	1,029	1,018
CM40W	448	468	452	954	997	963
CM40W	420	442	424	895	941	903
CM40W	415	342	422	884	729	899
CM40Y	423	444	456	901	946	971
CM40Y	466	406	471	992	865	1,003
CM40K	455	492	477	969	1,048	1,016
CM40K	1034	1038	1043	1,034	1,035	1,043
CM40K	987	991	977	987	991	977
CM40K	1056	1025	1004	1,056	1,025	1,004
CM40K	1041	943	1035	1,041	943	1,035
CM40K	1035	1004	1049	1,035	1,004	1,049
CM40K	1020	1030	915	1,020	1,030	915
CM40K	1030	1048	1030	1,030	1,048	1,030
CM40K	906	1021	1029	906	1,021	1,029
CM40K	1020	929	1036	1,020	929	1,036
CM40K	1040	1005	1027	1,040	1,005	1,027
CM40K	1039	1069	994	1,039	1,069	994
CM40K	825	893	952	825	898	952
CM40K	1033	987	1028	1,033	987	1,028
CM40K	1034	927	1006	1,034	927	1,006
CM40K	920	1002	1030	920	1,002	1,030
CM40K	979	963	1013	979	963	1,013
CM40K	943	889	903	943	889	903
CM40K	1030	1011	1023	1,030	1,011	1,023
CM40K	922	953	993	922	953	993
CM40K	993	1042	1033	993	1,042	1,033
CM40K	1040	1021	1012	1,040	1,021	1,012

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	8.5	9.0	7.5	25.0
CM32K	57.0	33.0	35.0	105.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	4.0	4.5	3.5	12.0
CM40K	89.0	75.0	80.0	244.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	8.0	5.5	6.7	20.2
CM30W	17.0	15.0	16.0	48.0
CM40W	49.0	54.0	48.5	151.5

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	21.633	18.744	21.556
CM32K	9	103.75	105.92	110.74
CM50W	0	0	0	0
CM40Y	2	19.936	19.105	19.745
CM40K	26	253.64	239.11	259.41
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	43.708	42.195	43.835
CM30W	4	38.809	36.148	40.939
CM40W	14	129.35	133.81	136.21

TOTAL PRODUKSI per SHIFT

MINGGU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.75	1.73	1.48	1.72	4.93
	+/-	(0.01)	(0.25)	(0.01)	(0.27)
CM32K	7.43	7.67	7.86	8.22	23.75
	+/-	0.25	0.44	0.79	1.46
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.12	1.13	1.08	1.18	3.39
	+/-	0.00	(0.05)	0.06	0.01
CM40K	15.83	14.90	15.21	15.24	45.44
	+/-	(0.93)	(0.52)	(0.59)	(2.03)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.09	2.03	2.10	6.22
	+/-	0.09	0.03	0.11	0.23
CM30W	3.60	3.07	3.03	3.25	9.34
	+/-	(0.53)	(0.58)	(0.36)	(1.47)
CM40W	6.03	7.56	7.80	7.96	23.34
	+/-	(0.47)	(0.23)	(0.05)	(0.74)
Total	39.74	38.15	38.58	39.68	116.41
	+/-	(1.59)	(1.15)	(0.05)	(2.79)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%tage Pneuma			
	A	B	C	avg
CM30K	2.64	3.24	2.39	2.72
CM32K	2.59	2.26	2.29	2.38
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.91	2.25	1.61	1.91
CM40K	3.19	.63	2.81	2.87
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.07	1.47	1.73	1.76
CM30W	2.96	2.66	2.64	2.75
CM40W	3.45	3.68	3.24	3.45

atatan :

Requ	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

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DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

Satuan : Kg.

RABU Tanggal: 18 Apr 2001

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	490	501	500	1,044	1,067	1,065
2	CM30K	527	500	539	1,123	1,065	1,148
3	CM30W	546	491	429	1,167	1,046	914
4	CM30W	538	476	473	1,146	1,014	1,007
5	CM30W	493	506	533	1,050	1,078	1,135
6	CM30W	469	434	475	999	924	1,012
7	CM32K	511	508	527	1,088	1,082	1,123
8	CM32K	490	495	506	1,044	1,054	1,078
9	CM32K	520	486	510	1,108	1,035	1,086
10	CM32K	471	418	494	1,003	890	1,052
11	CM32K	526	529	541	1,120	1,127	1,152
12	CM32K	465	447	416	990	952	886
13	CM32K	503	434	530	1,071	924	1,129
14	CM32K	363	521	418	773	1,110	890
15	CM32K	523	532	529	1,114	1,133	1,127
16	CM40K	477	485	492	1,016	1,033	1,048
17	CM40K	477	450	479	1,016	959	1,020
18	CM40K	476	422	487	1,014	899	1,037
19	CM40K	458	440	477	976	937	1,016
20	CM40W	443	454	417	944	967	888
21	CM40W	450	425	418	959	905	890
22	CM40W	441	444	425	939	946	908
23	CM40W	451	454	460	961	967	960
24	CM40W	456	438	457	971	933	973
25	CM40W	470	474	472	1,001	1,010	1,005
26	CM40W	471	473	465	1,003	1,007	990
27	CM40W	433	449	484	922	956	1,031
28	CM50Y	402	421	417	856	897	888
29	CM50Y	376	422	422	801	899	899
30	CM50Y	357	317	409	760	675	871
31	CM50Y	383	412	421	816	878	897
32	CM50Y	404	412	421	861	878	897
33	CM40W	447	455	480	952	997	1,022
34	CM40W	451	462	475	961	984	1,012
35	CM40W	424	483	478	903	1,029	1,018
36	CM40W	454	446	460	967	950	980
37	CM40W	400	440	436	852	937	933
38	CM40W	441	443	445	939	944	948
39	CM40Y	465	419	428	990	892	912
40	CM40Y	478	470	464	1,018	1,001	988
41	CM40K	465	450	467	990	959	995
42	CM40K	1009	1067	1065	1,009	1,067	1,065
43	CM40K	1049	938	1042	1,049	938	1,042
44	CM40K	1060	953	1045	1,060	953	1,045
45	CM40K	1041	956	964	1,041	956	964
46	CM40K	1042	1038	1061	1,042	1,038	1,061
47	CM40K	1030	1015	1008	1,030	1,015	1,008
48	CM40K	1047	1061	1062	1,047	1,061	1,062
49	CM40K	967	940	1078	967	940	1,078
50	CM40K	1014	952	997	1,014	952	997
51	CM40K	1028	994	977	1,028	994	977
52	CM40K	190	831	1035	405	831	1,035
53	CM40K	953	966	1009	953	966	1,009
54	CM40K	960	946	998	960	946	998
55	CM40K	1020	1044	1000	1,020	1,044	1,000
56	CM40K	871	997	995	971	997	998
57	CM40K	198	810	994	198	810	994
58	CM40K	721	822	993	721	822	993
59	CM40K	1058	1033	1035	1,058	1,033	1,035
60	CM40K	77	955	936	987	955	936
61	CM40K	1029	813	954	1,029	813	954
62	CM40K	944	986	991	944	986	991

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	5.8	6.0	5.0	16.8
CM32K	30.2	31.5	25.0	86.7
CM50W	0.0	0.0	0.0	0.0
CM40Y	2.8	2.8	2.0	7.6
CM40K	60.7	58.2	50.0	168.9
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	5.7	5.8	5.0	16.5
CM30W	13.5	14.5	10.0	38.0
CM40W	40.3	38.4	30.0	108.7

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	21.662	21.321	22.131
CM32K	9	93.124	93.081	95.232
CM50W	0	0	0	0
CM40Y	2	20.066	18.936	19
CM40K	26	245.45	249.13	263.58
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	40.939	42.259	44.517
CM30W	4	43.622	40.619	40.663
CM40W	14	132.74	135.32	135.77

TOTAL PRODUKSI per SHIFT

MINGGU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	1.73	1.75	1.72	1.79	5.25
	+/-	0.01	(0.02)	0.06	0.09
CM32K	7.43	6.95	6.94	7.14	21.03
	+/-	(0.48)	(0.49)	(0.29)	(1.25)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.21	1.14	1.15	3.50
	+/-	0.09	0.02	0.02	0.13
CM40K	15.83	14.78	15.02	15.96	45.76
	+/-	(1.04)	(0.80)	0.13	(1.71)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.97	2.04	2.15	6.17
	+/-	(0.02)	0.04	0.15	0.16
CM30W	3.60	3.47	3.22	3.25	9.94
	+/-	(0.13)	(0.38)	(0.35)	(0.87)
CM40W	8.05	7.83	8.00	8.07	23.93
	+/-	(0.20)	(0.03)	0.05	(0.16)
Total	39.74	37.96	38.08	39.51	115.53
	+/-	(1.77)	(1.66)	(0.23)	(3.66)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	1.60	1.89	1.52	1.73
CM32K	2.34	2.44	1.89	2.22
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.26	1.35	0.95	1.16
CM40K	2.21	2.09	1.70	1.99
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.57	1.54	1.26	1.45
CM30W	2.10	2.42	1.67	2.06
CM40W	2.76	2.58	2.01	2.45

Catatan :

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

[Signature]

DATA HANK COUNTER SP-4

DATA PNEUMA per SHIFT

Satuan : Bale

KAMIS Tanggal: 19 Apr 2001

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	528	514	538	1,125	1,095	1,146
2	CM30K	525	500	532	1,118	1,065	1,133
3	CM30K	254	520	500	1,511	1,108	1,068
4	CM30K	485	513	524	1,033	1,067	1,116
5	CM30K	491	321	512	1,046	684	1,091
6	CM30K	460	360	487	980	867	1,037
7	CM32K	513	482	514	1,093	1,027	1,095
8	CM32K	509	507	522	1,084	1,080	1,112
9	CM32K	513	474	491	1,093	1,010	1,046
10	CM32K	471	465	465	1,003	990	990
11	CM32K	518	533	542	1,103	1,135	1,154
12	CM32K	533	447	414	1,135	952	882
13	CM32K	521	531	526	1,110	1,131	1,120
14	CM32K	537	520	457	1,144	1,108	973
15	CM32K	527	532	508	1,123	1,133	1,082
16	CM40K	484	484	476	1,031	1,031	1,014
17	CM40K	438	449	445	933	956	948
18	CM40K	486	457	472	1,035	973	1,005
19	CM40K	479	476	444	1,020	1,014	946
20	CM40W	325	448	421	692	954	897
21	CM40W	453	459	453	922	978	965
22	CM40W	452	446	446	963	950	950
23	CM40W	450	431	444	959	918	946
24	CM40W	440	430	464	937	916	988
25	CM40W	463	462	473	999	984	1,007
26	CM40W	468	464	477	997	988	1,016
27	CM40W	429	457	467	914	973	995
28	CM50Y	413	383	400	880	816	852
29	CM50Y	420	394	422	895	839	899
30	CM50Y	378	337	317	805	718	675
31	CM50Y	425	315	419	905	671	892
32	CM50Y	412	427	414	878	910	882
33	CM40W	456	474	479	976	1,010	1,020
34	CM40W	461	464	475	982	988	1,007
35	CM40W	431	483	465	918	1,029	990
36	CM40W	433	446	467	922	950	995
37	CM40W	420	440	409	895	937	671
38	CM40W	418	390	429	890	831	914
39	CM40Y	446	425	474	950	905	1,010
40	CM40Y	455	480	476	969	1,022	1,014
41	CM40K	465	1067	486	990	2,273	1,035
42	CM40K	1040	1041	1028	1,040	1,041	1,028
43	CM40K	1070	1069	1060	1,070	1,069	1,060
44	CM40K	1055	1014	1086	1,055	1,014	1,066
45	CM40K	1030	1051	954	1,030	1,051	954
46	CM40K	1003	1045	1056	1,003	1,045	1,056
47	CM40K	1003	1061	847	1,003	1,061	847
48	CM40K	1024	1051	987	1,024	1,051	987
49	CM40K	1068	1004	991	1,068	1,004	991
50	CM40K	991	1071	923	991	1,071	923
51	CM40K	1000	1040	1029	1,000	1,040	1,029
52	CM40K	1008	966	1045	1,008	966	1,045
53	CM40K	978	1001	971	978	1,001	971
54	CM40K	1010	1042	969	1,010	1,042	969
55	CM40K	1032	1052	1014	1,032	1,052	1,014
56	CM40K	1021	1054	1069	1,021	1,054	1,069
57	CM40K	923	1027	1046	923	1,027	1,046
58	CM40K	973	1010	842	973	1,010	842
59	CM40K	896	1028	1001	896	1,028	1,001
60	CM40K	1020	993	914	1,020	993	914
61	CM40K	1027	1050	1022	1,027	1,050	1,022
62	CM40K	811	577	729	811	577	729

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	15.0	12.0	18.0	45.0
CM32K	53.0	50.0	37.0	100.0
CM50Y	8.0	7.0	0.0	0.0
CM40Y	2.5	2.5	5.0	12.0
CM40K	72.0	70.0	79.0	221.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	8.4	7.5	9.5	25.4
CM30W	0.0	0.0	0.0	0.0
CM40W	37.0	23.0	25.0	85.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	2	38.426	53.646	65.881
CM32K	2	98.875	95.656	94.551
CM50W		0	0	0
CM40Y	2	19.191	19.277	20.235
CM40K	22	259.93	274.94	255.33
CM40GZ		0	0	0
CM40PM		0	0	0
CM50Y	3	43.622	39.533	42.004
CM30W		0	0	0
CM40W	24	129.65	134.06	135.62

TOTAL PRODUKSI per SHIFT

KAMIS Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	5.27	4.70	4.24	5.29	14.32
	+/-	(0.50)	(0.86)	0.09	(1.27)
CM32K	7.43	7.30	7.08	6.95	21.33
	+/-	(0.12)	(0.35)	(0.47)	(0.94)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.45	1.15	1.16	1.21	3.52
	+/-	0.03	0.03	0.08	0.14
CM40K	15.83	15.49	16.42	15.17	47.08
	+/-	(0.33)	0.60	(0.65)	(0.39)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.09	1.29	2.00	5.38
	+/-	0.09	(0.10)	0.01	(0.01)
CM30W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40W	8.00	7.66	8.01	8.09	23.76
	+/-	(0.36)	(0.02)	0.06	(0.32)
Total	39.55	38.89	38.89	38.72	116.00
	+/-	(1.20)	(0.71)	(0.88)	(2.79)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	1.75	1.50	1.64	1.70
CM32K	2.43	2.28	2.85	2.50
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.64	1.64	2.23	1.84
CM40K	2.50	2.30	2.79	2.52
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.17	2.14	2.55	2.29
CM30W	ERR	ERR	ERR	ERR
CM40W	2.59	1.56	1.67	1.93

Catatan :

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

Kadept
[Signature]

DATA HANK COUNTER SP-4

Tanggal: 20 Apr 2001

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	451	547	541	961	1.165	1.152
2	CM30K	463	500	521	986	1.065	1.110
3	CM30K	494	514	500	1.052	1.105	1.055
4	CM30K	484	537	522	1.031	1.144	1.112
5	CM30K	420	518	530	895	1.103	1.129
6	CM30K	409	521	523	871	1.110	1.114
7	CM32K	501	535	527	1.067	1.140	1.123
8	CM32K	527	493	518	1.123	1.050	1.103
9	CM32K	512	508	513	1.091	1.082	1.093
10	CM32K	500	518	507	1.065	1.103	1.080
11	CM32K	508	525	545	1.082	1.118	1.161
12	CM32K	548	449	420	1.167	956	914
13	CM32K	506	445	510	1.078	948	1.086
14	CM32K	500	424	419	1.065	903	882
15	CM32K	517	473	518	1.101	1.007	1.099
16	CM30K	458	480	490	976	1.027	1.044
17	CM40K	469	413	409	999	880	871
18	CM40K	481	468	465	1.025	990	1.033
19	CM40K	472	483	444	1.005	1.029	946
20	CM40W	454	452	458	967	963	976
21	CM40W	444	427	453	946	910	965
22	CM40W	452	427	444	963	931	946
23	CM40W	454	453	466	967	973	993
24	CM40W	456	455	459	971	969	976
25	CM40W	470	456	467	1.001	993	985
26	CM40W	457	476	465	973	1.014	990
27	CM40W	451	455	426	999	969	907
28	CM50Y	258	353	395	550	709	841
29	CM50Y	426	406	433	907	865	922
30	CM50Y	401	374	418	854	797	890
31	CM50Y	425	373	420	905	794	895
32	CM50Y	417	411	427	888	875	910
33	CM40W	441	465	472	939	990	1.005
34	CM40W	461	475	481	982	1.012	1.025
35	CM40W	480	483	471	1.022	1.029	1.003
36	CM40W	357	442	456	760	941	976
37	CM40W	420	440	409	895	937	871
38	CM40W	431	394	421	918	839	897
39	CM40Y	454	379	361	967	807	769
40	CM40Y	153	320	477	326	682	1.016
41	CM40K	454	493	474	967	1.050	1.010
42	CM40K	1010	1062	1076	1.010	1.062	1.076
43	CM40K	1016	1012	1080	1.016	1.012	1.080
44	CM40K	1069	1029	1020	1.069	1.029	1.020
45	CM40K	1059	1061	1048	1.059	1.061	1.048
46	CM40K	1063	1014	1039	1.063	1.014	1.039
47	CM40K	1080	1095	1080	1.080	1.095	1.080
48	CM40K	960	939	1035	960	939	1.035
49	CM40K	1066	981	989	1.066	981	989
50	CM40K	1046	1063	874	1.046	1.063	874
51	CM40K	1014	1080	1068	1.014	1.080	1.068
52	CM40K	1044	1051	1006	1.044	1.051	1.006
53	CM40K	983	926	1020	983	926	1.020
54	CM40K	1015	990	915	1.015	990	915
55	CM40K	1057	1042	1059	1.057	1.042	1.059
56	CM40K	986	837	837	986	837	837
57	CM40K	972	1069	1063	972	1.069	1.063
58	CM40K	1012	1056	1072	1.012	1.056	1.072
59	CM40K	1055	1061	1066	1.055	1.061	1.066
60	CM40K	988	947	926	988	947	926
61	CM40K	1013	1030	902	1.013	1.030	902
62	CM40K	1054	972	823	1.054	972	823

DATA PNEUMA per SHIFT

Satuan: kg

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	21.0	18.5	22.0	61.5
CM32K	36.0	38.0	39.5	113.5
CM50W	0.0	0.0	0.0	0.0
CM40Y	2.5	3.0	4.5	10.0
CM40K	53.0	50.0	60.0	163.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	4.0	5.0	4.0	13.0
CM30W	0.0	0.0	0.0	0.0
CM40W	53.0	50.0	60.0	163.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	6	57.957	66.925	66.818
CM32K	9	98.365	93.081	95.509
CM50W	0	0	0	0
CM40Y	2	11.929	14.889	17.849
CM40K	26	264.53	262.25	259.03
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	41.045	40.406	44.581
CM30W	0	0	0	0
CM40W	14	137.04	134.74	135.26

TOTAL PRODUKSI per SHIFT

JUMAT Satuan: Bale

Jenis Benang	Target Prod	Jumlah Produksi			
		A	B	C	Total
CM30K	5.20	4.62	5.37	5.34	15.34
	-/-	(0.57)	0.17	0.14	(0.26)
CM32K	7.43	7.30	6.88	7.06	21.23
	+/-	(0.13)	(0.54)	(0.27)	(1.04)
CM50W	0.00	0.00	0.00	0.00	0.00
	-/-	0.00	0.00	0.00	0.00
CM40Y	1.13	0.78	0.89	1.07	2.74
	+/-	(0.35)	(0.23)	(0.06)	(0.64)
CM40K	15.83	15.84	15.72	15.46	47.02
	+/-	0.01	(0.11)	(0.36)	(0.46)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	-/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.98	1.94	2.15	6.08
	-/-	(0.02)	(0.05)	0.16	0.09
CM30W	0.00	0.00	0.00	0.00	0.00
	-/-	0.00	0.00	0.00	0.00
CM40W	3.03	2.43	2.92	2.90	23.25
	-/-	(0.59)	(0.11)	(0.13)	(0.83)
Total	59.60	37.95	38.72	38.98	115.65
	+/-	(1.65)	(0.87)	(0.62)	(3.14)

8-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			avg
	A	B	C	
CM30K	1.44	1.86	2.22	2.16
CM32K	2.65	2.95	2.92	2.86
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.74	1.82	2.27	1.97
CM40K	1.81	1.72	2.09	1.87
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.10	1.40	1.01	1.16
CM30W	ERR	ERR	ERR	ERR
CM40W	3.78	3.36	4.02	3.72

Catatan: Regu Shift I, II, III
 PARAF: [Signatures]

Handwritten signature

DATA HANK COUNTER SP-4

Tanggal: 21 Apr 2001

SABTU		KONVERSI HANK						
No MC	Jenis Benang	A	B	C	A	B	C	
		HASIL HANK COUNTER						
1	CM30K	546	526	529	1,163	1,120	1,127	
2	CM30K	489	508	506	1,042	1,082	1,078	
3	CM30K	548	541	500	1,167	1,152	1,065	
4	CM30K	469	520	515	999	1,108	1,097	
5	CM30K	529	518	539	1,127	1,103	1,148	
6	CM30K	528	531	534	1,125	1,131	1,137	
7	CM32K	537	505	499	1,144	1,076	1,063	
8	CM32K	512	513	522	1,091	1,093	1,112	
9	CM32K	512	528	536	1,091	1,125	1,142	
10	CM32K	509	507	454	1,084	1,080	967	
11	CM32K	535	492	538	1,140	1,048	1,146	
12	CM32K	531	529	501	1,121	1,127	1,067	
13	CM32K	522	528	507	1,112	1,125	1,080	
14	CM32K	545	528	489	1,161	1,125	1,042	
15	CM32K	526	518	527	1,120	1,103	1,123	
16	CM40K	482	479	484	1,027	1,020	1,031	
17	CM40K	425	485	416	905	1,033	886	
18	CM40K	460	486	489	980	1,035	1,042	
19	CM40K	452	478	474	963	1,018	1,010	
20	CM40W	461	457	453	982	973	965	
21	CM40W	444	446	409	946	950	869	
22	CM40W	437	426	448	931	907	954	
23	CM40W	454	443	449	967	944	954	
24	CM40W	444	456	460	946	965	960	
25	CM40W	451	470	466	961	1,001	993	
26	CM40W	464	427	472	988	910	1,005	
27	CM40W	461	445	463	939	948	990	
28	CM50Y	310	400	403	660	852	858	
29	CM50Y	413	404	401	880	861	854	
30	CM50Y	121	408	398	258	869	848	
31	CM50Y	390	398	397	831	848	846	
32	CM50Y	394	398	391	839	848	833	
33	CM40W	456	477	465	971	1,016	990	
34	CM40W	470	472	477	1,001	1,005	1,016	
35	CM40W	452	463	469	953	1,029	969	
36	CM40W	421	476	472	897	1,014	1,005	
37	CM40W	410	480	414	873	1,022	882	
38	CM40W	416	484	406	886	1,031	865	
39	CM40Y	380	348	376	809	741	801	
40	CM40Y	467	446	432	995	950	920	
41	CM40K	471	456	459	1,003	971	978	
42	CM40K	1009	1065	1076	1,009	1,065	1,076	
43	CM40K	1056	1035	1035	1,056	1,035	1,035	
44	CM40K	1073	1036	1066	1,073	1,036	1,066	
45	CM40K	1054	977	1071	1,054	977	1,071	
46	CM40K	941	1033	1056	941	1,033	1,056	
47	CM40K	735	936	1090	735	936	1,090	
48	CM40K	1021	962	973	1,021	962	973	
49	CM40K	1064	1008	1030	1,064	1,008	1,030	
50	CM40K	1004	1045	961	1,004	1,045	961	
51	CM40K	1039	1080	1052	1,039	1,080	1,052	
52	CM40K	1025	1069	1035	1,025	1,069	1,035	
53	CM40K	977	987	917	977	987	917	
54	CM40K	1017	1005	928	2,166	1,005	928	
55	CM40K	1070	1038	1071	1,070	1,038	1,071	
56	CM40K	1025	1028	1003	1,025	1,028	1,003	
57	CM40K	936	1065	929	936	1,065	929	
58	CM40K	1030	1050	1059	1,036	1,050	1,059	
59	CM40K	1043	1046	977	1,043	1,046	975	
60	CM40K	1070	1047	975	1,070	1,047	975	
61	CM40K	1050	1045	991	1,050	1,045	991	
62	CM40K	1070	962	920	1,070	962	920	

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	27.5	12.5	14.0	54.0
CM32K	39.0	17.5	26.5	83.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	3.0	3.0	4.0	10.0
CM40K	48.0	39.0	43.0	130.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	9.4	6.5	8.5	24.4
CM30W	0.0	0.0	0.0	0.0
CM40W	34.0	22.0	24.0	80.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	6	66.222	66.967	66.52
CM32K	9	100.73	99.002	97.405
CM50W	0	0	0	0
CM40Y	2	18.041	16.912	17.31
CM40K	26	273.42	265.89	261.59
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	24.676	42.77	40.387
CM30W	0	0	0	0
CM40W	14	127.1	137.15	134.22

TOTAL PRODUKSI per SHIFT

SABTU		Satuan : Bale				
Jenis Benang	Target Prod	Jumlah Produksi			Total	
		A	B	C		
CM30K	5.20	5.26	5.41	5.35	16.03	
	+/-	0.07	0.21	0.15	0.44	
CM32K	7.43	7.46	7.44	7.27	22.19	
	+/-	0.03	0.02	(0.15)	(0.10)	
CM50W	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40Y	1.13	1.09	1.02	1.03	3.13	
	+/-	(0.04)	(0.11)	(0.10)	(0.24)	
CM40K	15.83	16.41	16.00	15.71	48.12	
	+/-	0.58	0.17	(0.11)	0.64	
CM40GZ	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40PM	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM50Y	2.00	1.64	2.05	2.02	5.71	
	+/-	(0.36)	0.05	0.03	(0.28)	
CM30W	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40W	8.03	7.54	8.22	8.08	23.82	
	+/-	(0.48)	0.19	0.03	(0.26)	
Total	39.60	39.40	40.14	39.48	119.00	
	+/-	(0.20)	0.54	(0.14)	-0.20	

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	2.80	1.26	1.42	1.82
CM32K	2.80	1.36	1.97	2.02
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.50	1.60	2.10	1.73
CM40K	1.59	1.33	1.49	1.47
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	3.06	1.72	2.26	2.33
CM30W	ERR	ERR	ERR	ERR
CM40W	2.42	1.45	1.61	1.82

Catatan :

Regu	A	B	C
Shift	III	III	III
PARAF			

Hassept

DATA HANK COUNTER SP-4

Tanggal: 22 Apr 2001

DATA PNEUMA per SHIFT

Satuan : Kg.

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	534	531	519	1,137	1,131	1,105
2	CM30K	530	530	534	1,129	1,129	1,137
3	CM30K	530	520	520	1,129	1,108	1,108
4	CM30K	515	520	528	1,097	1,108	1,125
5	CM30K	520	522	542	1,108	1,112	1,154
6	CM30K	544	558	553	1,159	1,189	1,178
7	CM32K	529	520	543	1,127	1,108	1,157
8	CM32K	501	529	531	1,067	1,127	1,131
9	CM32K	528	528	533	1,125	1,125	1,135
10	CM32K	439	480	482	995	1,022	1,027
11	CM32K	485	521	529	1,033	1,131	1,127
12	CM32K	481	588	516	1,025	1,252	1,099
13	CM32K	520	488	483	1,108	1,039	986
14	CM32K	443	517	491	944	1,123	1,046
15	CM32K	506	518	535	1,078	1,103	1,076
16	CM40K	471	460	460	1,003	980	852
17	CM40K	244	447	440	520	952	937
18	CM40K	465	490	472	990	1,044	1,005
19	CM40K	423	471	398	901	1,003	848
20	CM40W	447	457	434	952	973	924
21	CM40W	437	456	203	931	971	645
22	CM40W	442	471	398	941	1,003	848
23	CM40W	418	447	449	890	952	855
24	CM40W	461	446	452	982	950	963
25	CM40W	471	477	477	1,003	1,016	1,016
26	CM40W	478	470	476	1,018	1,001	1,014
27	CM40W	464	474	466	399	1,010	993
28	CM50Y	408	415	421	869	884	897
29	CM50Y	393	390	407	837	831	867
30	CM50Y	407	405	418	867	863	890
31	CM50Y	295	394	399	841	839	850
32	CM50Y	386	394	391	822	839	839
33	CM40W	465	473	474	990	1,007	1,010
34	CM40W	476	477	461	1,014	1,016	1,025
35	CM40W	476	483	471	1,014	1,029	1,003
36	CM40W	475	468	437	1,012	997	931
37	CM40W	460	450	394	980	959	839
38	CM40W	403	428	427	858	912	910
39	CM40Y	457	411	480	973	875	1,022
40	CM40Y	380	419	413	809	892	880
41	CM40K	421	448	480	897	997	1,022
42	CM40K	1078	1026	1075	1,078	1,036	1,075
42	CM40K	1060	1077	1037	1,060	1,077	1,037
44	CM40K	1041	1009	1078	1,041	1,009	1,078
45	CM40K	1055	1037	1046	1,055	1,037	1,046
46	CM40K	1059	1047	1044	1,059	1,047	1,044
47	CM40K	1010	982	1028	1,010	992	1,028
48	CM40K	1057	1019	1055	1,057	1,019	1,055
49	CM40K	1010	1014	1081	1,010	1,014	1,081
50	CM40K	1002	1019	1060	1,002	1,019	1,060
51	CM40K	1008	1048	1063	1,008	1,085	1,063
52	CM40K	1029	1018	1069	1,029	1,018	1,069
53	CM40K	1007	992	981	1,007	992	981
54	CM40K	1006	980	1002	1,006	990	1,002
55	CM40K	1058	1040	1033	1,058	1,040	1,033
56	CM40K	972	1010	999	972	1,012	999
57	CM40K	901	1004	1052	901	1,004	1,052
58	CM40K	1016	1049	1072	1,016	1,049	1,072
59	CM40K	1044	1021	1063	1,044	1,021	1,063
60	CM40K	934	987	1036	934	987	1,036
61	CM40K	1057	1018	1068	1,057	1,018	1,068
62	CM40K	966	1045	977	966	1,045	977

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	26.0	21.0	18.0	65.0
CM32K	31.0	25.0	32.0	88.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	3.0	4.0	4.0	11.0
CM40K	54.0	66.0	56.0	176.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	8.0	7.0	7.5	22.5
CM30W	0.0	0.0	0.0	0.0
CM40W	36.0	41.0	31.0	108.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	6	67.585	67.755	68.075
CM32K	9	94.402	100.3	97.631
CM50W	0	0	0	0
CM40Y	2	17.828	17.679	19.031
CM40K	26	256.81	265.17	265.79
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	42.566	42.857	43.267
CM30W	0	0	0	0
CM40W	14	129.85	137.96	130.76

TOTAL PRODUKSI per SHIFT

Jenis Benang	Target Prod	Jumlah Produksi			
		A	B	C	Total
CM30K	5.20	5.38	5.42	5.47	16.28
	+/-	0.19	0.23	0.27	0.68
CM32K	7.42	7.02	7.50	7.19	21.80
	+/-	(0.41)	0.08	(0.15)	(0.48)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.07	1.06	1.14	3.27
	+/-	(0.05)	(0.07)	0.01	(0.11)
CM40K	15.83	15.36	15.80	15.89	47.05
	+/-	(0.46)	(0.02)	0.06	(0.42)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	2.02	2.04	2.08	6.14
	+/-	0.03	0.04	0.08	0.15
CM30W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40W	8.03	7.70	8.17	7.78	23.65
	+/-	(0.33)	0.14	(0.24)	(0.43)
Total	39.60	38.56	39.99	39.63	118.18
	+/-	(1.04)	0.40	0.03	(0.61)

8-TAGE PNEUMA per SHIFT

Jenis Benang	8-tage Pneuma			
	A	B	C	AVG
CM30K	2.59	2.09	1.78	2.15
CM32K	2.38	1.80	2.37	2.18
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.52	2.04	1.90	1.82
CM40K	1.90	2.25	1.97	2.04
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.13	1.86	1.95	1.98
CM30W	ERR	ERR	ERR	ERR
CM40W	2.51	2.69	2.15	2.46

Catatan :

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

[Signature]

836,37
831,22
843,85

DATA HANK COUNTER SP-4

Tanggal: 23 Apr 2001

SENIN				KONVERSI HANK		
Jenis Benang	A	B	C	A	B	C
1 CM30K	499	505	538	1,063	1,076	1,146
2 CM30K	508	500	517	1,082	1,065	1,101
3 CM30K	500	392	510	1,065	635	1,086
4 CM30K	546	510	535	1,163	1,086	1,140
5 CM30K	534	487	525	1,137	1,037	1,118
6 CM30K	517	497	525	1,101	1,059	1,118
7 CM32K	406	440	449	865	937	956
8 CM32K	490	509	498	1,044	1,084	1,061
9 CM32K	508	403	530	1,082	858	1,129
10 CM32K	536	458	523	1,142	976	1,114
11 CM32K	530	518	555	1,129	1,103	1,182
12 CM32K	499	460	510	1,063	980	1,086
13 CM32K	514	528	529	1,095	1,135	1,117
14 CM32K	475	518	446	1,007	1,103	1,077
15 CM32K	510	513	509	1,086	1,093	1,094
16 CM40K	456	484	477	971	1,031	1,016
17 CM40K	428	456	467	905	971	989
18 CM40K	452	477	483	963	1,016	1,020
19 CM40K	476	469	480	1,014	999	1,022
20 CM40K	378	193	485	805	411	1,011
21 CM40K	450	0	420	959	0	959
22 CM40W	424	996	427	907	1,008	931
23 CM40W	421	422	452	941	912	971
24 CM40W	420	421	421	895	918	909
25 CM40W	442	442	442	854	954	944
26 CM40W	462	470	481	984	1,001	984
27 CM40W	461	446	479	982	950	1,020
28 CM50Y	346	398	416	737	848	866
29 CM50Y	465	390	383	990	831	816
30 CM50Y	360	319	313	767	679	667
31 CM50Y	399	395	399	829	841	850
32 CM50Y	334	400	377	711	852	801
33 CM40W	400	485	472	923	920	1,014
34 CM40W	449	468	448	956	997	954
35 CM40W	435	483	452	927	1,029	933
36 CM40W	368	371	415	784	790	884
37 CM40W	410	400	390	873	852	831
38 CM40W	404	424	341	861	903	728
39 CM40Y	441	317	416	939	675	866
40 CM40Y	478	425	470	1,018	905	1,001
41 CM40K	463	474	486	986	1,010	1,035
42 CM40K	1046	1044	1070	1,046	1,044	1,070
43 CM40K	1068	963	1064	1,068	963	1,064
44 CM40K	1064	832	1030	1,064	832	1,030
45 CM40K	1076	96	784	1,076	96	784
46 CM40K	1045	1007	840	1,045	1,007	840
47 CM40K	990	929	740	929	929	740
48 CM40K	1049	959	1065	1,049	959	1,065
49 CM40K	1066	1067	960	1,066	1,067	960
50 CM40K	999	949	943	999	949	943
51 CM40K	993	987	1054	993	987	1,054
52 CM40K	998	1024	1011	998	1,024	1,011
53 CM40K	896	994	982	896	994	982
54 CM40K	977	1002	1002	986	1,002	1,002
55 CM40K	1057	1061	1069	1,057	1,061	1,069
56 CM40K	920	1011	926	920	1,011	926
57 CM40K	856	1004	954	856	1,004	954
58 CM40K	914	1017	1049	914	1,017	1,049
59 CM40K	842	1050	1024	842	1,050	1,024
60 CM40K	893	942	911	893	942	911
61 CM40K	1009	863	945	1,009	863	945
62 CM40K	1073	983	1035	1,073	983	1,035

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>		

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	26.5	25.0	27.0	78.5
CM32K	38.0	36.0	43.0	114.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	5.5	4.0	3.5	13.0
CM40K	81.4	80.0	83.0	244.4
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	8.0	7.5	9.0	24.5
CM30W	0.0	0.0	0.0	0.0
CM40W	72.0	75.0	79.0	226.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	6	66.115	61.578	67.093
CM32K	3	95.126	92.591	96.854
CM50W	0	0	0	0
CM40Y	1	19.578	15.803	18.871
CM40K	28	274.43	281.22	274.81
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	8	40.342	43.512	49.123
CM30W	0	0	0	0
CM40W	11	110.32	121.05	111.91

TOTAL PRODUKSI per SHIFT

MINGGU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	5.20	5.32	4.95	5.39	15.66
	+ -	0.12	(0.25)	0.19	0.06
CM32K	7.43	7.08	6.90	7.21	21.19
	+ -	(0.34)	(0.53)	(0.22)	-1.09
CM50W	0.00	0.00	0.00	0.00	0.00
	+ -	0.00	0.00	0.00	0.00
CM40Y	1.13	1.16	0.94	1.13	3.23
	+ -	0.03	(0.19)	0.00	(0.15)
CM40K	17.04	16.37	15.82	16.33	47.77
	+ -	(0.67)	(2.03)	(0.66)	-3.36
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+ -	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+ -	0.00	0.00	0.00	0.00
CM50Y	2.00	1.91	1.92	1.90	5.74
	+ -	(0.09)	(0.07)	(0.10)	-0.25
CM30W	0.00	0.00	0.00	0.00	0.00
	- -	0.00	0.00	0.00	0.00
CM40W	6.88	6.31	6.22	6.30	19.61
	+ -	(0.57)	(0.21)	(0.58)	-1.62
Total	59.87	58.15	56.72	58.53	173.20
	+ -	(1.52)	(2.95)	(1.34)	-5.81

3-TAGE PNEUMA per SHIFT

Jenis Benang	3-tage Pneuma			
	A	B	C	avg
CM30K	2.67	2.71	2.59	2.65
CM32K	2.67	2.60	2.97	2.68
CM50W	ERR	ERR	ERR	ERR
CM40Y	2.55	2.29	1.88	2.17
CM40K	2.67	2.85	2.72	2.74
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.25	2.16	2.54	2.31
CM30W	ERR	ERR	ERR	ERR
CM40W	3.32	3.36	3.41	3.37

DATA HANK COUNTER SP-4

Tanggal: 24 Apr 2001

DATA PNEUMA per SHIFT

Satuan : Kg.

SELASA		KONVERST HANK					
		A	B	C	A	B	C
Jenis Benang	HASIL HANK COUNTER						
1	CM30K	519	479	526	1,105	1,020	1,120
2	CM30K	464	500	456	966	1,065	971
3	CM30K	500	481	456	1,065	1,025	971
4	CM30K	536	531	513	1,142	1,131	1,093
5	CM30K	520	494	536	1,108	1,052	1,142
6	CM30K	532	510	546	1,133	1,086	1,165
7	CM32K	350	428	505	746	912	1,076
8	CM32K	471	458	316	1,003	976	673
9	CM32K	507	510	516	1,080	1,086	1,103
0	CM32K	418	447	316	890	952	737
1	CM32K	517	526	525	1,101	1,120	1,110
2	CM32K	524	422	492	1,116	899	1,048
3	CM32K	448	506	504	954	1,078	1,116
4	CM32K	453	516	443	968	1,099	944
5	CM32K	463	497	423	986	1,059	899
6	CM40K	455	461	434	989	982	903
7	CM40K	452	457	456	982	973	971
8	CM40K	450	476	473	992	1,014	1,002
9	CM40K	412	466	466	878	993	993
0	CM40K	476	416	473	1,014	907	1,007
1	CM40K	476	462	476	1,014	964	1,001
2	CM40K	441	480	447	930	983	902
3	CM40K	479	449	394	1,003	856	850
4	CM40W	344	308	303	733	656	650
5	CM40W	469	447	459	999	952	978
6	CM40W	480	442	466	1,021	941	993
7	CM40W	433	442	460	922	944	980
8	CM50Y	414	386	403	882	822	868
9	CM50Y	369	385	396	786	820	843
0	CM50Y	350	350	447	744	809	952
1	CM50Y	393	380	374	837	809	797
2	CM50Y	315	334	363	671	711	816
3	CM40W	460	462	454	960	964	967
4	CM40W	461	414	460	982	882	980
5	CM40W	487	483	467	1,027	1,029	995
6	CM40W	401	458	447	854	976	952
7	CM40W	440	440	390	927	927	831
8	CM40W	438	425	447	933	905	952
9	CM40Y	480	351	411	1,023	748	875
0	CM40Y	477	464	453	1,014	888	865
1	CM40K	433	394	473	922	839	1,007
2	CM40K	1071	947	1064	1,071	947	1,064
3	CM40K	1071	1057	1027	1,071	1,057	1,027
4	CM40K	1042	1025	1030	1,042	1,025	1,030
5	CM40K	1027	1005	954	1,027	1,005	954
6	CM40K	1036	983	1044	1,036	983	1,044
7	CM40K	1080	1054	1043	1,080	1,054	1,043
8	CM40K	1029	915	964	1,029	915	964
9	CM40K	1043	936	1023	1,043	936	1,023
0	CM40K	1067	952	1036	1,067	952	1,036
1	CM40K	1071	1054	1023	1,071	1,054	1,023
2	CM40K	1071	977	1036	1,071	977	1,036
3	CM40K	797	963	976	797	963	976
4	CM40K	1026	946	1010	1,026	946	1,010
5	CM40K	1038	1067	1025	1,038	1,067	1,025
6	CM40K	940	943	1005	940	943	1,005
7	CM40K	957	977	950	957	977	950
8	CM40K	1066	1038	973	1,066	1,038	973
9	CM40K	999	876	1005	999	876	1,005
0	CM40K	1068	910	940	1,068	910	940
1	CM40K	1064	1051	1056	1,064	1,051	1,056
2	CM40K	1020	1043	986	1,020	1,043	986

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	19.8	23.0	20.0	62.8
CM32K	44.0	40.0	34.0	118.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	1.5	4.0	2.5	8.0
CM40K	64.0	66.0	56.0	186.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	7.0	7.0	6.0	20.0
CM30W	0.0	0.0	0.0	0.0
CM40W	51.1	60.0	33.5	147.9

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Meter	Jumlah Hank Counter		
		A	B	C
CM30K	65,412	63,794	64,603	
CM32K	188,716	91,803	187,138	
CM50W	0	0	0	
CM40Y	694	17,36	18,403	
CM40K	302,67	287,43	298,3	
CM40GZ	0	0	0	
CM40PM	0	0	0	
CM50Y	11,213	39,725	42,664	
CM30W	0	0	0	
CM40W	13,997	92,059	92,762	

TOTAL PRODUKSI per SHIFT

Jenis Benang	Target Prod	Jumlah Produksi			
		A	B	C	Total
CM50K	5.23	5.29	5.14	5.23	15.66
		3.10	(0.06)	0.03	0.07
CM32K	7.43	6.53	6.82	6.49	19.84
		(0.89)	(0.61)	(0.93)	(2.43)
CM50W	0.00	0.00	0.00	0.00	0.00
		0.00	0.00	0.00	0.00
CM40Y	1.12	1.23	1.03	1.11	3.37
		0.11	(0.09)	(0.02)	(0.01)
CM40K	18.19	18.19	17.25	17.97	53.42
		(0.07)	(1.01)	(0.29)	(1.36)
CM40GZ	0.00	0.00	0.00	0.00	0.00
		0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
		0.00	0.00	0.00	0.00
CM50Y	2.00	1.87	1.90	2.04	5.81
		(0.13)	(0.10)	0.05	(0.18)
CM30W	0.00	0.00	0.00	0.00	0.00
		0.00	0.00	0.00	0.00
CM40W	5.23	5.40	5.25	5.44	16.10
		(0.33)	(0.48)	(0.29)	(1.10)
Total	39.75	38.53	37.39	38.28	114.21
		(1.21)	(2.35)	(1.46)	(5.01)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	AVG
CM30K	2.00	2.41	2.07	2.16
CM32K	3.58	3.15	2.81	3.17
CM50W	ERR	ERR	ERR	ERR
CM40Y	0.07	2.09	1.33	1.39
CM40K	1.90	2.07	1.69	1.86
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.00	1.99	1.59	1.86
CM30W	ERR	ERR	ERR	ERR
CM40W	5.23	5.92	3.28	4.82

Catatan :

Shift	A	B	C
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

Madept
[Signature]

DATA HANK COUNTER SP-4

PROD/IV/RSP-006-1

RABU Tanggal: 25 Apr 2001

DATA PNEUMA per SHIFT

Satuan : Kg.

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	535	434	474	1,140	924	1,010
2	CM30K	536	440	458	1,142	937	976
3	CM30K	511	480	450	1,088	1,022	959
4	CM30K	500	510	424	1,065	1,086	903
5	CM30K	507	428	495	1,080	912	1,054
6	CM30K	534	494	495	1,137	1,052	1,054
7	CM32K	500	462	475	1,065	984	1,012
8	CM32K	484	477	459	1,031	1,016	978
9	CM32K	520	491	467	1,108	1,046	995
10	CM32K	533	559	513	1,135	1,191	1,093
11	CM32K	510	503	510	1,086	1,071	1,086
12	CM32K	508	494	505	1,076	1,052	1,076
13	CM32K	477	508	477	1,016	1,082	1,016
14	CM32K	446	510	446	950	1,086	950
15	CM32K	508	477	508	1,082	1,016	1,082
16	CM40K	471	456	471	1,003	971	1,003
17	CM40K	458	453	458	976	965	976
18	CM40K	482	468	482	1,027	997	1,027
19	CM40K	458	471	458	976	1,003	976
20	CM40K	424	471	434	924	1,002	924
21	CM40K	420	446	420	938	950	938
22	CM40K	468	419	449	997	892	930
23	CM40K	489	449	475	1,042	956	1,011
24	CM40W	449	367	443	956	782	944
25	CM40W	466	457	468	993	973	997
26	CM40W	473	469	469	1,007	999	999
27	CM40W	471	477	462	1,003	1,016	984
28	CM50Y	418	399	413	890	850	880
29	CM50Y	402	340	401	856	724	854
30	CM50Y	240	285	245	511	607	522
31	CM50Y	306	395	379	652	841	807
32	CM50Y	348	381	373	741	812	794
33	CM40W	450	483	323	959	1,029	688
34	CM40W	465	462	469	990	984	993
35	CM40W	487	483	465	1,037	1,029	990
36	CM40W	464	533	421	988	1,135	897
37	CM40W	450	450	410	959	959	873
38	CM40W	419	381	412	892	812	876
39	CM40Y	482	453	445	1,027	965	948
40	CM40Y	483	483	478	1,029	1,029	1,018
41	CM40K	493	498	488	1,050	1,061	1,039
42	CM40K	1064	1035	1054	1,064	1,035	1,054
43	CM40K	1082	1054	1020	1,082	1,054	1,020
44	CM40K	1005	1038	1005	1,005	1,038	1,005
45	CM40K	1083	1059	1048	1,083	1,059	1,048
46	CM40K	1002	1005	995	1,002	1,005	995
47	CM40K	980	1069	902	980	1,069	892
48	CM40K	1069	976	970	1,069	976	970
49	CM40K	1065	1060	899	1,065	1,060	899
50	CM40K	1027	1063	1054	1,027	1,063	1,054
51	CM40K	1061	1049	978	1,061	1,049	978
52	CM40K	1018	1025	1043	2,168	1,025	1,043
53	CM40K	941	948	974	941	948	974
54	CM40K	947	1067	912	947	1,067	912
55	CM40K	1069	1057	1018	1,069	1,057	1,018
56	CM40K	1079	928	928	1,079	928	928
57	CM40K	993	955	1012	992	955	1,012
58	CM40K	1018	1026	1053	1,018	1,026	1,053
59	CM40K	1026	1035	1036	1,026	1,035	1,036
60	CM40K	1003	968	1002	1,003	968	1,002
61	CM40K	1071	1044	1023	1,071	1,044	1,023
62	CM40K	1077	1051	1067	1,077	1,051	1,067

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	22.0	24.0	22.5	68.5
CM32K	20.8	28.0	26.0	74.8
CM50W	0.0	0.0	0.0	0.0
CM40Y	2.2	5.0	4.8	12.0
CM40K	59.0	60.0	52.0	171.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	6.8	6.0	6.5	19.3
CM30W	0.0	0.0	0.0	0.0
CM40W	29.0	22.0	19.0	70.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter	
		A	B
CM30K	6	66.52	59.34
CM32K	9	95.486	95.448
CM50W	0	0	0
CM40Y	2	20.555	19.937
CM40K	30	317.16	303.11
CM40GZ	0	0	0
CM40PM	0	0	0
CM50Y	2	38.506	38.34
CM30W	0	0	0
CM40W	10	97.852	97.171

TOTAL PRODUKSI per SHIFT

MINGGU Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	5.20	5.34	4.74	4.76	14.84
	+/-	0.14	(0.46)	(0.46)	(0.76)
CM32K	7.43	7.18	7.14	8.98	21.27
	+/-	(0.24)	(0.29)	(0.47)	(1.00)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.24	1.19	1.18	3.61
	+/-	0.12	0.07	0.05	0.23
CM40K	18.26	19.06	18.20	17.93	55.19
	+/-	0.80	(0.06)	(0.33)	0.41
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.74	1.84	1.83	5.45
	+/-	(0.25)	(0.16)	(0.15)	(0.56)
CM30W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40W	5.73	5.61	5.60	5.53	17.14
	+/-	0.07	0.07	(0.20)	(0.06)
Total	39.74	40.36	38.91	38.20	117.48
	+/-	0.64	(0.83)	(1.54)	(1.73)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	2.21	2.71	2.54	2.46
CM32K	1.57	2.12	2.02	1.90
CM50W	ERR	ERR	ERR	ERR
CM40Y	0.97	2.26	2.20	1.80
CM40K	1.68	1.76	1.57	1.66
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.10	1.77	1.90	1.92
CM30W	ERR	ERR	ERR	ERR
CM40W	2.68	2.05	1.86	2.20

Catatan :

Regu	A	B	C
Shift	I	II	III
PARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

[Signature]

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	15.0	18.0	19.5	52.5
CM32K	30.5	28.0	27.0	85.5
CM50W	0.0	0.0	0.0	0.0
CM40Y	6.0	5.0	3.7	14.7
CM40K	63.0	65.0	67.9	195.9
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	9.6	6.5	7.2	23.3
CM30W	0.0	0.0	0.0	0.0
CM40W	28.0	30.0	32.0	90.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	8	62.111	67.032	65.755
CM32K	9	97.575	93.614	95.319
CM50W	0	0	0	0
CM40Y	2	20.576	20.597	19.958
CM40K	30	205.47	201.11	204.75
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	3	43.353	41.333	40.427
CM30W	0	0	0	0
CM40W	10	94.423	93.445	95.181

TOTAL PRODUKSI per SHIFT

KAMIS Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	5.20	5.00	5.39	5.27	15.65
CM32K	7.43	7.26	8.38	7.89	23.53
CM50W	0.00	0.00	0.00	0.00	0.00
CM40Y	1.13	1.22	1.22	1.19	3.63
CM40K	18.26	18.37	17.48	17.69	53.54
CM40GZ	0.00	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
CM50Y	2.00	1.93	1.99	1.92	5.83
CM30W	0.00	0.00	0.00	0.00	0.00
CM40W	5.73	5.52	5.64	5.63	16.65
Total	39.74	39.36	38.79	38.78	116.63

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	1.65	1.31	1.33	1.43
CM32K	2.42	2.16	2.03	2.20
CM50W	ERR	ERR	ERR	ERR
CM40Y	2.03	2.24	2.03	2.10
CM40K	1.65	2.01	2.07	1.90
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.07	1.77	2.03	2.15
CM30W	ERR	ERR	ERR	ERR
CM40W	2.65	2.85	3.04	2.85

DATA HANK COUNTER SP-4

Tanggal: 26 Apr 2001

MIS anis	HASIL HANK COUNTER			KONVERSI HANK		
	A	B	C	A	B	C
30K	1325	531	515	692	1,131	1,097
30K	470	500	537	1,001	1,065	1,144
30K	532	539	520	1,133	1,148	1,108
30K	530	504	483	1,129	1,074	1,029
30K	520	529	514	1,108	1,127	1,095
30K	539	545	518	1,148	1,161	1,103
32K	519	500	504	1,105	1,065	1,074
32K	511	511	491	1,088	1,088	1,046
32K	527	525	525	1,123	1,118	1,118
32K	527	524	435	1,123	1,116	927
32K	511	474	537	1,088	1,010	1,144
32K	494	530	462	1,052	1,129	1,027
32K	533	330	533	1,135	703	1,118
32K	465	490	456	990	1,044	971
32K	494	511	506	1,052	1,088	1,078
40K	463	479	440	986	1,020	937
40K	465	176	393	990	375	637
40K	491	441	463	1,025	939	997
40K	474	433	417	1,010	922	888
40K	460	523	431	1,022	688	918
40K	472	474	472	1,042	1,010	1,008
40K	464	451	411	986	961	875
40K	465	478	486	997	1,019	1,033
40W	458	445	442	976	948	941
40W	457	459	462	973	976	984
40W	471	453	441	1,003	965	939
40W	439	469	460	935	999	980
40Y	400	375	392	852	799	835
40Y	420	406	405	895	865	863
40Y	349	400	400	743	852	852
40Y	399	392	359	829	848	765
40Y	360	385	342	787	820	728
40W	465	453	465	993	965	990
40W	469	457	465	999	973	990
40W	432	483	464	933	1,029	986
40W	465	460	459	990	980	976
40W	399	400	404	850	852	861
40W	371	402	416	790	856	886
40Y	483	484	463	1,029	1,031	986
40Y	483	483	474	1,029	1,029	1,010
40K	416	447	422	886	952	899
40K	1060	1048	1009	1,060	1,048	1,009
40K	972	1007	1012	972	1,007	1,012
40K	996	933	935	996	933	935
40K	1057	1032	971	1,057	1,032	971
40K	1049	1052	1046	1,049	1,052	1,046
40K	1020	1051	1014	1,020	1,051	1,014
40K	1060	1049	1038	1,060	1,049	1,038
40K	1055	1043	1061	1,055	1,043	1,061
40K	954	1044	1030	954	1,044	1,030
40K	1053	1002	936	1,053	1,002	936
40K	1038	1054	999	1,038	1,054	999
40K	1013	837	996	1,013	837	996
40K	953	985	1095	953	985	1,095
40K	1072	1043	1014	1,072	1,043	1,014
40K	1070	1062	1000	1,070	1,062	1,000
40K	963	946	969	963	946	969
40K	1026	1045	1046	1,026	1,045	1,046
40K	1068	1009	1024	1,068	1,009	1,024
40K	991	956	975	991	956	975
40K	1072	1052	973	1,072	1,052	973
40K	1057	974	1039	1,057	974	1,039

atan :

Regu	A	B	C
Shift	I	II	III
FARAF	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

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DATA HANK COUNTER SP-4

Tanggal: 27 Apr 2001

No	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	528	521	514	1,125	1,110	1,095
2	CM30K	555	500	538	1,135	1,065	1,146
3	CM30K	439	505	530	935	1,076	1,129
4	CM30K	524	501	523	1,116	1,067	1,114
5	CM30K	531	535	508	1,131	1,140	1,082
6	CM30K	490	533	533	1,044	1,135	1,135
7	CM32K	520	526	526	1,108	1,120	1,120
8	CM32K	480	436	513	1,022	929	1,093
9	CM32K	519	522	401	1,105	1,112	854
10	CM32K	487	511	441	1,037	1,088	939
11	CM32K	525	500	523	1,116	1,065	1,114
12	CM32K	499	526	476	1,065	1,142	1,014
13	CM32K	520	487	524	1,108	1,037	1,116
14	CM32K	505	491	527	1,076	1,046	1,123
15	CM32K	490	503	510	1,044	1,071	1,086
16	CM40K	432	477	491	926	1,016	1,046
17	CM40K	420	451	455	935	961	969
18	CM40K	470	433	474	1,021	997	1,010
19	CM40K	459	430	458	979	1,022	969
20	CM40K	471	471	429	1,003	1,003	914
21	CM40K	478	48	399	1,114	88	722
22	CM40K	466	474	474	1,010	1,010	1,010
23	CM40K	489	489	486	1,041	988	1,035
24	CM40W	438	487	460	953	975	980
25	CM40W	439	463	449	935	986	956
26	CM40W	469	473	470	999	1,007	1,001
27	CM40W	384	472	460	899	1,003	980
28	CM50Y	400	401	404	880	897	861
29	CM50Y	403	424	420	858	882	895
30	CM50Y	399	400	400	850	852	852
31	CM50Y	394	396	384	839	848	818
32	CM50Y	347	380	383	729	809	816
33	CM40W	453	455	446	955	990	950
34	CM40W	449	472	460	956	1,005	980
35	CM40W	483	483	461	1,029	1,029	982
36	CM40W	461	464	455	982	988	969
37	CM40W	410	440	460	873	937	980
38	CM40W	419	447	437	892	952	931
39	CM40Y	471	473	474	1,003	1,007	1,010
40	CM40Y	442	488	420	941	1,033	895
41	CM40K	420	440	434	895	937	924
42	CM40K	1064	1054	1072	1,064	1,054	1,072
43	CM40K	944	988	1054	944	988	1,054
44	CM40K	1067	953	1045	1,067	953	1,045
45	CM40K	1026	1081	1053	1,026	1,081	1,053
46	CM40K	1053	974	910	1,053	974	910
47	CM40K	946	1097	1060	946	1,097	1,060
48	CM40K	1070	1056	1036	1,070	1,056	1,036
49	CM40K	1048	1072	1067	1,048	1,072	1,067
50	CM40K	985	914	1017	985	914	1,017
51	CM40K	942	1065	1052	942	1,065	1,052
52	CM40K	985	1063	1026	985	1,063	1,026
53	CM40K	977	995	1017	977	995	1,017
54	CM40K	892	972	1015	892	972	1,015
55	CM40K	1002	1053	1050	1,002	1,053	1,050
56	CM40K	995	970	1085	995	970	1,085
57	CM40K	931	967	1003	931	967	1,003
58	CM40K	1043	1046	989	1,043	1,046	989
59	CM40K	1089	1053	1049	1,089	1,053	1,049
60	CM40K	1004	968	985	1,004	968	985
61	CM40K	1065	1033	1002	1,065	1,033	1,002
62	CM40K	1076	1073	1040	1,076	1,073	1,040

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	15.0	17.0	18.6	50.6
CM32K	16.5	19.0	16.4	51.9
CM50W	0.0	0.0	0.0	0.0
CM40Y	1.8	2.0	1.6	5.4
CM40K	48.0	55.0	50.6	153.6
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	6.5	8.0	6.8	21.3
CM30W	0.0	0.0	0.0	0.0
CM40W	32.0	40.0	37.8	109.8

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	6	64.859	65.924	67.001
CM32K	9	96.809	96.106	94.539
CM50W	0	0	0	0
CM40Y	2	19.447	20.435	18.241
CM40K	38	299.97	299.2	302.33
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	8	41.386	42.877	42.408
CM30W	0	0	0	0
CM40W	10	89.637	98.726	97.865

TOTAL PRODUKSI per SHIFT

Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	5.20	5.20	5.26	5.28	15.74
	+/-	0.01	0.06	0.08	0.15
CM32K	7.43	7.26	7.19	7.19	21.64
	+/-	(0.16)	(0.23)	(0.23)	(0.62)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.13	1.15	1.22	1.24	3.55
	+/-	0.04	0.09	0.11	0.24
CM40K	18.26	18.07	17.38	18.22	53.67
	+/-	(0.19)	(0.88)	(0.04)	(1.11)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.98	2.04	2.02	6.04
	+/-	(0.02)	0.05	0.02	0.05
CM30W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40W	5.73	5.25	5.75	5.67	16.72
	+/-	(0.48)	(0.02)	(0.06)	(1.56)
Total	39.74	38.93	38.87	39.43	117.23
	+/-	(0.81)	(0.87)	(0.31)	(2.99)

8-TAGE PNEUMA per SHIFT

Jenis Benang	8-tage Pneuma			
	A	B	C	1/8 MT
CM30K	1.56	1.74	1.88	1.73
CM32K	1.24	1.42	1.29	1.32
CM50W	ERR	ERR	ERR	ERR
CM40Y	0.85	0.89	0.77	0.84
CM40K	1.44	1.71	1.51	1.55
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	1.76	2.11	1.81	1.90
CM30W	ERR	ERR	ERR	ERR
CM40W	3.25	3.69	3.55	3.50

Catatan :

Regu	A	B	C
Shift	II	III	
PARAF			

DATA HANK COUNTER SP-4

Tanggal: 28 Apr 2001

SABTU

No MC	Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
		A	B	C	A	B	C
1	CM30K	502	500	512	1,069	1,065	1,091
2	CM30K	469	500	425	999	1,065	905
3	CM30K	454	460	520	967	980	1,108
4	CM30K	522	508	529	1,112	1,082	1,127
5	CM30K	532	529	322	1,133	1,127	686
6	CM30K	535	474	536	1,140	1,010	1,142
7	CM32K	493	532	521	1,050	1,133	1,110
8	CM32K	507	511	503	1,080	1,088	1,071
9	CM32K	511	531	517	1,088	1,131	1,101
10	CM32K	453	509	549	965	1,084	1,169
11	CM32K	516	505	533	1,099	1,076	1,135
12	CM32K	520	478	520	1,108	1,018	1,108
13	CM32K	531	427	521	1,131	910	1,110
14	CM32K	450	449	530	959	956	1,129
15	CM32K	510	509	518	1,086	1,084	1,103
16	CM40K	489	490	477	1,042	1,044	1,016
17	CM40K	430	427	466	916	910	995
18	CM40K	420	486	459	895	1,035	978
19	CM40K	455	482	401	969	1,027	854
20	CM40K	393	479	474	837	1,020	1,016
21	CM40K	480	459	495	1,022	978	1,054
22	CM40K	460	382	474	980	816	1,016
23	CM40K	468	492	475	997	1,048	1,012
24	CM40W	450	445	442	959	946	941
25	CM40W	451	442	455	961	941	990
26	CM40W	457	475	470	973	1,012	1,001
27	CM40W	384	475	466	399	1,012	397
28	CM50Y	411	414	406	875	882	865
29	CM50Y	418	425	410	890	905	873
30	CM50Y	409	396	419	871	843	892
31	CM50Y	380	238	395	809	507	841
32	CM50Y	359	374	370	765	797	788
33	CM40W	463	470	461	986	1,001	982
34	CM40W	458	450	470	976	959	1,001
35	CM40W	454	483	468	967	1,029	997
36	CM40W	462	435	456	984	927	971
37	CM40W	452	430	430	963	916	916
38	CM40W	438	313	420	933	667	895
39	CM40Y	480	470	487	1,022	1,001	1,037
40	CM40Y	433	444	426	922	946	907
41	CM40K	415	439	489	884	935	1,042
42	CM40K	1026	1043	1045	1,026	1,043	1,045
43	CM40K	975	1058	1067	975	1,058	1,067
44	CM40K	1052	1077	1046	1,052	1,077	1,046
45	CM40K	1042	1049	985	1,042	1,049	985
46	CM40K	1046	1064	1046	1,046	1,064	1,046
47	CM40K	1045	1028	1052	1,045	1,029	1,052
48	CM40K	1022	1067	1031	1,022	1,067	1,031
49	CM40K	1016	983	1067	1,016	983	1,067
50	CM40K	950	1012	1008	950	1,012	1,008
51	CM40K	1000	1056	923	1,000	1,056	923
52	CM40K	1048	1072	1058	1,048	1,072	1,058
53	CM40K	1005	1021	1024	1,005	1,021	1,024
54	CM40K	1027	970	1023	1,027	970	1,023
55	CM40K	976	957	1077	976	957	1,077
56	CM40K	984	991	1025	984	991	1,025
57	CM40K	1044	1021	1039	1,044	1,021	1,039
58	CM40K	1037	1058	1075	1,037	1,058	1,075
59	CM40K	1054	1064	1064	1,054	1,064	1,064
60	CM40K	941	717	960	941	717	960
61	CM40K	1048	1063	1010	1,048	1,063	1,010
62	CM40K	1004	1082	1052	1,004	1,082	1,052

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	14.0	14.0	18.0	46.0
CM32K	14.8	11.0	15.0	40.8
CM50W	0.0	0.0	0.0	0.0
CM40Y	3.5	2.0	3.5	9.0
CM40K	36.0	44.0	40.0	120.0
CM40GZ	0.0	0.0	0.0	0.0
CM40FM	0.0	0.0	0.0	0.0
CM50Y	16.4	13.0	16.5	45.9
CM30W	0.0	0.0	0.0	0.0
CM40W	47.0	42.0	38.0	127.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	6	64.198	62.282	60.577
CM32K	3	35.658	34.806	36.837
CM50W	0	0	0	0
CM40Y	2	19.447	19.468	19.477
CM40K	30	310.41	300.66	306.82
CM40GZ	0	0	0	0
CM40FM	0	0	0	0
CM50Y	3	42.11	39.341	41.6
CM30W	0	0	0	0
CM40W	10	51.001	44.106	46.818

TOTAL PRODUKSI per SHIFT

Jenis Benang	Target Prod	Jumlah Produksi				Total
		A	B	C	Total	
CM30K	5.20	5.17	5.10	4.55	15.12	
	+/-	(0.03)	(0.10)	(0.64)	(0.47)	
CM32K	7.43	7.23	7.18	7.59	22.00	
	+/-	(0.20)	(0.24)	0.16	(0.28)	
CM50W	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40Y	1.15	1.17	1.18	1.17	3.52	
	+/-	0.04	0.05	0.04	0.14	
CM40K	18.26	18.78	18.26	18.54	55.57	
	+/-	0.52	(0.00)	0.28	0.79	
CM40GZ	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40FM	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM50Y	2.00	1.96	1.84	1.98	5.79	
	+/-	(0.04)	(0.16)	(0.01)	(0.20)	
CM30W	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40W	5.78	5.35	5.46	5.77	16.37	
	+/-	(0.43)	(0.27)	(0.23)	(0.83)	
Total	59.74	59.58	59.03	59.79	129.57	
	+/-	(0.16)	(0.71)	0.05	(0.84)	

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	Avg
CM30K	1.47	1.49	2.00	1.65
CM32K	1.10	0.94	1.48	1.17
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.62	0.93	1.62	1.39
CM40K	1.05	1.11	1.18	1.11
CM40GZ	ERR	ERR	ERR	ERR
CM40FM	ERR	ERR	ERR	ERR
CM50Y	4.41	3.74	4.38	4.19
CM30W	ERR	ERR	ERR	ERR
CM40W	4.70	4.06	3.57	4.10

Signature:

Regu	A	B	C
Shift	I	II	III
PARAF			

DATA HANK COUNTER SP-4

Tanggal: 29 Apr 2001

DATA PNEUMA per SHIFT

Satuan : Kg.

MINGGU		KONVERSI HANK					
Jenis	A	B	C	A	B	C	
1. CM30K	459	484	526	978	1,031	1,120	
2. CM30K	459	470	525	978	1,001	1,118	
3. CM30K	550	469	500	1,172	999	1,055	
4. CM30K	460	463	513	980	986	1,093	
5. CM30K	519	487	518	1,105	1,037	1,103	
6. CM30K	540	527	525	1,150	1,123	1,118	
7. CM32K	461	509	351	982	1,084	748	
8. CM32K	449	513	450	956	1,093	1,071	
9. CM32K	517	521	469	1,101	1,110	999	
10. CM32K	504	483	482	1,074	1,029	1,027	
1. CM32K	528	518	534	1,125	1,102	1,137	
2. CM32K	529	512	539	1,127	1,091	1,148	
3. CM32K	523	511	519	1,114	1,088	1,108	
4. CM32K	492	526	492	1,048	1,120	1,048	
5. CM32K	490	467	508	1,044	995	1,082	
6. CM40K	483	454	485	1,029	924	1,033	
7. CM40K	440	450	467	957	959	995	
8. CM40K	439	460	471	935	950	1,003	
9. CM40K	464	477	482	988	1,016	1,027	
10. CM40K	448	453	466	948	965	993	
1. CM40K	457	474	422	973	1,010	999	
2. CM40K	441	482	482	959	1,027	1,027	
3. CM40K	423	456	450	901	1,035	1,044	
4. CM40W	347	453	435	739	965	927	
5. CM40W	461	293	468	982	824	997	
6. CM40W	435	455	409	927	969	871	
7. CM40W	385	450	450	599	959	959	
8. CM50Y	383	396	391	816	843	833	
9. CM50Y	383	409	421	816	871	897	
10. CM50Y	345	346	384	735	737	775	
1. CM50Y	401	388	389	854	826	829	
2. CM50Y	327	377	340	697	802	724	
3. CM40W	441	465	459	939	990	978	
4. CM40W	438	466	473	933	997	1,007	
5. CM40W	477	483	462	1,016	1,029	984	
6. CM40W	430	460	464	916	980	988	
7. CM40W	440	460	404	937	980	861	
8. CM40W	331	414	407	705	882	867	
9. CM40Y	468	474	480	997	1,010	1,022	
10. CM40Y	454	470	470	967	1,001	1,001	
1. CM40K	434	466	423	924	993	901	
2. CM40K	1056	1049	1052	1,056	1,049	1,052	
3. CM40K	1056	924	1066	1,056	924	1,066	
4. CM40K	993	1054	1056	993	1,054	1,056	
5. CM40K	1026	1011	1051	1,026	1,011	1,051	
6. CM40K	1055	1050	1071	1,055	1,050	1,071	
7. CM40K	1032	1034	1061	1,032	1,034	1,061	
8. CM40K	1051	1050	1044	1,051	1,050	1,044	
9. CM40K	1066	1049	1038	1,066	1,049	1,038	
10. CM40K	939	976	989	929	976	989	
1. CM40K	1034	1000	982	1,034	1,000	982	
2. CM40K	1029	1015	1046	1,029	1,015	1,046	
3. CM40K	1017	952	981	1,017	952	981	
4. CM40K	960	998	999	960	998	999	
5. CM40K	960	1014	1056	960	1,014	1,056	
6. CM40K	963	1010	985	963	1,010	985	
7. CM40K	1053	1019	1019	1,053	1,019	1,019	
8. CM40K	1066	1039	1065	1,066	1,039	1,065	
9. CM40K	1069	1036	1047	1,069	1,036	1,047	
10. CM40K	927	970	936	927	970	936	
1. CM40K	903	1062	989	903	1,062	989	
2. CM40K	923	1074	1057	923	1,074	1,057	

Jenis Benang	Regu A	Regu B	Regu C	TOTAL
CM30K	20.0	21.0	23.0	74.0
CM32K	35.0	27.0	25.0	87.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	3.0	4.5	4.8	12.3
CM40K	70.0	65.0	58.0	193.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	10.0	5.0	4.5	19.5
CM30W	0.0	0.0	0.0	0.0
CM40W	28.0	30.0	27.0	85.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	6	53.625	61.77	66.179
CM32K	9	95.701	97.128	95.656
CM50W	0	0	0	0
CM40Y	2	19.639	20.107	20.235
CM40K	30	297.73	302.94	305.1
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	39.171	40.511	40.577
CM30W	0	0	0	0
CM40W	10	84.93	93.743	94.38

TOTAL PRODUKSI per SHIFT

MINGGU		Jumlah Produksi				
Jenis Benang	Target Prod	A	B	C	Total	
CM30K	5.20	5.04	4.94	5.29	15.26	
	+/-	(0.16)	(0.26)	0.09	(0.34)	
CM32K	7.42	7.12	7.27	7.02	21.41	
	+/-	(0.31)	(0.15)	(0.41)	(0.86)	
CM50W	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40Y	1.13	1.18	1.20	1.21	3.60	
	+/-	0.06	0.08	0.08	0.22	
CM40K	18.26	17.81	18.16	18.33	54.30	
	+/-	(0.45)	(0.10)	0.07	(0.48)	
CM40GZ	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40PM	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM50Y	2.00	1.85	1.96	1.95	5.76	
	+/-	(0.14)	(0.04)	(0.05)	(0.23)	
CM30W	0.00	0.00	0.00	0.00	0.00	
	+/-	0.00	0.00	0.00	0.00	
CM40W	5.73	4.99	5.51	5.58	16.06	
	+/-	(0.74)	(0.23)	(0.17)	(1.14)	
Total	39.74	37.99	39.04	39.36	116.39	
	+/-	(1.75)	(0.70)	(0.38)	(2.82)	

3-TAGE PNEUMA per SHIFT

Jenis Benang	3-tage Pneuma			
	A	B	C	AVG
CM30K	3.16	2.29	3.34	2.60
CM32K	3.64	2.01	1.95	2.19
CM50W	ERR	ERR	ERR	ERR
CM40Y	1.38	2.02	2.14	1.85
CM40K	2.12	1.92	1.71	1.92
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	2.89	1.79	1.26	1.82
CM30W	ERR	ERR	ERR	ERR
CM40W	3.00	2.91	3.61	2.83

Catatan :

Regu	A	B	C
Shift	II	III	
PARAF			

DATA HANK COUNTER SP-4

Tanggal: 30 Apr 2001

SENIN

Jenis Benang	HASIL HANK COUNTER			KONVERSI HANK		
	A	B	C	A	B	C
CM30K	512	499	795	1,091	1,063	1,672
CM30K	472	400	840	1,005	852	1,789
CM30K	415	466	506	864	997	1,717
CM30W	461	333	0	982	709	0
CM30W	442	431	0	941	918	0
CM30W	463	461	0	1,029	1,025	0
CM32K	471	522	516	1,003	1,112	1,099
CM32K	417	450	435	886	959	927
CM32K	513	528	529	1,093	1,125	1,127
CM32K	454	434	443	967	924	944
CM32K	522	521	539	1,112	1,110	1,148
CM32K	482	498	415	1,133	1,056	994
CM32Y	475	475	499	1,080	650	1,063
CM32Y	449	449	506	1,039	1,042	1,078
CM32Y	477	477	327	937	1,050	897
CM40K	309	309	306	1,018	701	850
CM40K	473	473	470	852	1,007	1,001
CM40K	468	468	348	722	997	741
CM40Y	409	409	449	760	871	958
CM40Y	437	448	448	926	931	954
CM40Y	484	478	476	1,021	1,019	1,019
CM40Y	470	464	464	1,007	1,001	928
CM40Y	482	482	260	1,010	1,029	743
CM40W	362	362	306	829	771	554
CM40W	447	415	1,001	526	784	784
CM40W	462	406	952	966	849	849
CM40W	437	461	833	931	961	961
CM50Y	411	399	379	875	850	807
CM50Y	425	407	410	905	867	873
CM50Y	375	322	342	799	686	728
CM50Y	309	410	442	656	873	941
CM50Y	345	345	297	650	735	632
CM40W	429	460	982	925	990	990
CM40W	455	470	984	969	1,001	1,001
CM40W	483	485	920	1,029	927	927
CM40W	441	456	971	939	971	971
CM40W	400	400	852	852	852	852
CM40W	394	396	695	626	846	846
CM40Y	466	480	473	976	1,022	1,007
CM40Y	473	468	370	1,007	997	788
CM40K	409	475	340	871	1,012	724
CM40K	1014	1045	1009	1,014	1,045	1,009
CM40K	1009	1009	1067	1,021	1,008	1,067
CM40K	1018	1009	1014	1,018	1,039	1,014
CM40K	1011	958	1018	1,044	968	1,015
CM40K	1043	1058	1044	1,043	1,069	1,044
CM40K	1071	1066	1045	1,071	1,065	1,045
CM40K	994	990	1077	994	990	1,077
CM40K	1062	1062	883	1,070	1,062	883
CM40K	1025	1020	1045	1,025	1,020	1,045
CM40K	940	1026	1062	940	1,026	1,062
CM40K	1004	966	1096	1,004	966	1,096
CM40K	987	987	1022	982	987	1,022
CM40K	983	983	1000	986	983	1,000
CM40K	911	945	1007	911	968	1,007
CM40K	1004	1004	1,033	908	1,004	1,004
CM40K	1045	1056	1,038	1,045	1,056	1,056
CM40K	1063	1036	1,010	1,063	1,036	1,010
CM40K	1048	1002	1073	1,048	1,002	1,073
CM40K	970	895	1,007	970	895	999
CM40K	958	968	989	955	969	989
CM40K	982	927	1027	982	927	1,027

Peru	A	B	C
Shift	II	III	
PARAF			

[Handwritten signature]

DATA PNEUMA per SHIFT

Satuan : Kg.

Jenis Benang	Regu			TOTAL
	A	B	C	
CM30K	19.0	15.0	20.0	54.0
CM32K	41.0	55.0	40.0	136.0
CM50W	0.0	0.0	0.0	0.0
CM40Y	6.0	5.0	8.0	19.0
CM40K	72.0	77.0	80.0	229.0
CM40GZ	0.0	0.0	0.0	0.0
CM40PM	0.0	0.0	0.0	0.0
CM50Y	16.0	8.0	15.0	39.0
CM30W	10.0	10.0	0.0	20.0
CM40W	45.0	40.0	50.0	135.0

TOTAL HANK COUNTER per SHIFT

Jenis Benang	Jumlah Mesin	Jumlah Hank Counter		
		A	B	C
CM30K	3	29,799	29,117	51,78
CM32K	9	32,527	30,968	89,652
CM50W	0	0	0	0
CM40Y	3	19,85	20,192	17,956
CM40K	20	290,85	295,57	292,33
CM40GZ	0	0	0	0
CM40PM	0	0	0	0
CM50Y	5	28,851	40,109	39,821
CM30W	2	29,522	26,813	0
CM40W	10	28,466	65,647	69,654

TOTAL PRODUKSI per SHIFT

MINGGU

Satuan : Bale

Jenis Benang	Target Prod	Jumlah Produksi			Total
		A	B	C	
CM30K	2.60	2.34	2.50	4.07	8.70
	+/-	(0.26)	(0.30)	1.47	0.91
CM32K	7.42	6.84	6.62	6.62	20.09
	+/-	(0.58)	(0.81)	(0.80)	(2.22)
CM50W	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40Y	1.15	1.16	1.39	1.05	3.45
	+/-	0.05	0.05	(0.08)	0.05
CM40K	18.26	17.43	17.69	17.47	52.59
	+/-	(0.83)	(0.57)	(0.79)	(2.19)
CM40GZ	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM40PM	0.00	0.00	0.00	0.00	0.00
	+/-	0.00	0.00	0.00	0.00
CM50Y	2.00	1.80	1.91	1.85	5.56
	+/-	(0.20)	(0.09)	(0.14)	(0.43)
CM30W	2.00	2.34	2.09	0.00	4.43
	+/-	(0.57)	(0.61)	(2.70)	(3.68)
CM40W	5.73	5.42	4.95	5.17	15.57
	+/-	(0.31)	(0.76)	(0.57)	(1.63)
Total	59.24	57.54	56.78	56.24	110.37
	+/-	(2.50)	(3.06)	(3.60)	(9.16)

%-TAGE PNEUMA per SHIFT

Jenis Benang	%Tage Pneuma			
	A	B	C	avg
CM30K	4.17	3.47	3.99	3.84
CM32K	3.00	4.28	3.00	3.60
CM50W	ERR	ERR	ERR	ERR
CM40Y	2.73	2.24	4.03	2.96
CM40K	2.23	2.34	2.46	2.34
CM40GZ	ERR	ERR	ERR	ERR
CM40PM	ERR	ERR	ERR	ERR
CM50Y	4.67	2.22	4.27	3.72
CM30W	2.31	2.57	ERR	2.42
CM40W	4.37	4.04	5.00	4.58

1066,49 ✓ = 1183,79
 1059,05 ✓ = 1186,16
 1075,84 ✓ = 1152,31

CORRECTIVE ACTION REQUEST / CAR
NON CONFORMANCE REPORT / N.C.R

No. Dokumen : QC/IV/CAR-NCR-001
 Dokumen : 30/04/2001

Date : 30-04-2001
 Reported to : OP. WINDING Dept : SF. IV
 Found by : Q. CONTROL/PACKING Dept : SF. IV

Signature

Kabag

Kadep.

Conformance / Corrective Action Request

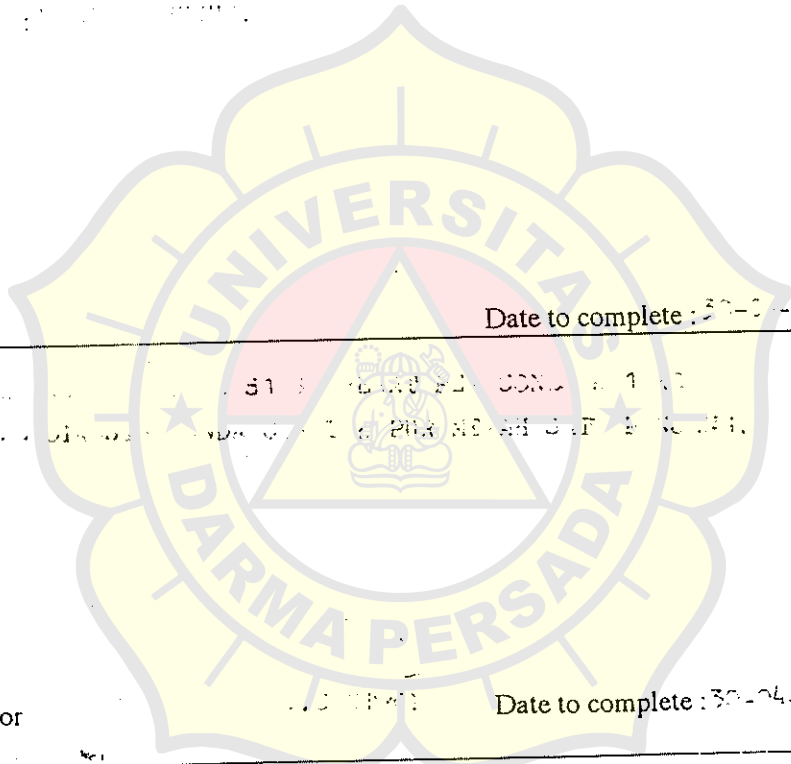
Report/Production Report No :

Type

Lot No : 4-142

It

on Request



Date to complete : 30-04-2001

ective Action Agreed

ature

ponsible Manager / Supervisor

Date to complete : 30-04-2001

ective Action Complete

ature

ponsible Manager / Supervisor

Date to complete : 30-04-2001

tribution :

- 1. Kepala Departemen
- 2. Kepala Departement
- 3. Kepala Departemen
- 4. Kepala Bagian
- 5. Kepala Bagian
- 6. Kepala Bagian

**CORRECTIVE ACTION REQUEST / C.A.R
NON CONFORMANCE REPORT / N.C.R**

No. Dokumen : QC/IV/CAR-NCR-001
Dokumen : 01/ IV/ WD/2001.

Originator : 17 -04 -2001.
Generated by : QC, WINDING. Dept : SP. 4
Assigned to : QC, PACKING. Dept : SP. 4

Signature :
Kabag :
Kadept. :

Non Conformance / Corrective Action Request

Report/Production Report No.

Item Type : CM 40 K, 32 K, 40 K
Result : BENANG EXS REWIND 2 A.
Correction Request : BENANG DITROSES KHUSUS.

Date to complete : 17 -04 -2001

Corrective Action Agreed

BERAT PERCONE 1 KG
BENANG DIKASIH TANDA CORET KAPUR MERAH SATU PANJANG.

Signature

[Signature]
KADEPT

QC CONTROL

Responsible Manager / Supervisor

Date to complete : 17 -04 -2001.

Corrective Action Complete

BENANG DIFIRIM KEPACKING S.BANYAK :
CM 40 K = 25 CONE = 0,130 F
CM 32 K = 4 " = 0,022 F
CM 40 W = 2 " = 0,011 F

Signature

[Signature]
PACKING

31 Cone = 0,170 F

WINDING

Responsible Manager / Supervisor

Date to complete : 17 -04 -2001.

Distribution :

- 1. Kepala Departemen 83
- 2. Kepala Departement
- 3. Kepala Departemen
- 4. Kepala Departemen
- 5. Kepala Bagian PACKING
- 6. Kepala Bagian WINDING.

CORRECTIVE ACTION REQUEST / C.A.R
NON-CONFORMANCE REPORT / N.C.R

No. Dokumen : QC/IV/CAR-NCR-001

Dokumen : 02/III/WD/2001

004-04-2001
 P. WINDING Dept : SP.4
 Q. CONTROL, PACKING Dept : SP.4

Signature
 [Signature]
 Kabag Kadept.

Performance / Corrective Action Request
 Report/Production Report No : -
 type : 40W, 40Y, 40K, 40/2K Lot No : -
 : 50W, 30K,
 : BENABG EX. USTER CLASIMAT.
 Request : BENANG DI PROSES KHUSUS.

Date to complete : 04-04-2001

Corrective Action Agreed
 BENANG DI JADIKAN S1-SB BERAT / CONE
 1 KG TANDA SELEKSI CORET KAPUR MERAH SATU PANJANG.

Responsible Manager / Supervisor
 [Signature] KADEPT.4 Q. CONTROL
 Date to complete : 04-04-2001

Corrective Action Complete
 BENANG DI KIRIM KEPACKING SEBANYAK =
 CM 50 W = 18 KG CM 40 Y = 12 KG
 CM 40 K = 15 " CM 40/2K = 4 "
 CM 40 W = 12 " CM 30 K = 6 "
 TOTAL = 45 KG = 22 KG = 67 KG = 0,369 B

Responsible Manager / Supervisor
 [Signature] WINDING [Signature] PACKING
 Date to complete : 04-04-2001

- Distribution :
- 1. Kepala Departemen
 - 2. Kepala Departemen
 - 3. Kepala Departemen
 - 4. Kepala Bagian QC
 - 5. Kepala Bagian WD
 - 6. Kepala Bagian PACKING

Nomer benang	Mesin	Waktu	Jumlah (kg/bl)	Total (kg)	Jml Spl	L.P.III	L.P.I	r.p.m	standard		Eff Op	Eff Main	Prod /hari /mesin	Keb mesin	mesin jalan	mesin jalan	counter /mc/shift	+/- mesin
									Speed /ECW	tpi/waste								
CM - 50 Y	3	24	245.85	1,494	1	16,000	28.62	0.95	0.99	217.36	652	3.59	3.59	0.29	1		1.242	
CM - 50 W	2	24	243.21	5,971	1	16,590	28.62	0.95	0.99	225.37	451	2.48	2.48	1.15	2		1.876	
CM - 40 PM		24	243.21	21,678	1	15,000	21.46	0.95	0.99	340.32	0	0.00	0.00	2.04	3		1.704	
CM - 40 Y	2	24	234.70	1,427	1	16,000	25.13	0.95	0.99	309.13	618	3.41	3.41	9.03	10		1.753	37.68
CM - 40 W	14	24	231.70	5,688	1	16,500	25.13	0.94	0.99	318.15	4,454	24.55	24.55	15.78	16		1.825	
CM - 40 W	26	24	231.70	20,652	1	15,600	22.90	0.95	0.99	331.07	8,608	47.44	47.44	45.89	46		2.475	
CM - 40 K	9	24	230.80	5,666	1	15,000	20.20	0.94	0.99	449.04	4,041	22.27	22.27	18.83	19		2.703	
CM - 32 K	4	24	230.80	20,572	1	16,065	21.03	0.94	0.99	490.42	1,962	10.81	10.81	45.89	46		2.598	
CM - 30 W	2	24	230.80	7,304	2	14,790	20.20	0.94	0.99	471.36	943	5.20	5.20		156			
CM - 30 K	62	24	230.80	1,421	1				0.99						4,513			
Blow		6.08	245.85	1,421	1	13	388	13	0.95	340	0.95	1	5,212	0.29	1		LAP 5	
19.76		24.55	243.21	5,971	1	13	387	13	0.95	461	0.95	1	5,210	1.15	2		LAP 3 4	
5		89.13	243.21	21,678	1		387		0.95		0.95	1	10,603	2.04	3	6	NCF 1 2	-1
Card		6.08	234.70	1,427	1	10	22.8	10	0.95	22	0.95	1	158	9.03	10		LAP	12
41		24.55	231.70	5,688	1	17	25.0	17	0.95	22	0.95	1	302	18.83	19	29	LAP	2
48		89.13	231.70	20,652	1	22	25.0	22	0.98	24	0.98	1	450	45.89	46	46	NCF	
RLM		6.08	233.80	1,421	1	75	45.89	75	0.80	75	0.80	1	3,861	0.37	1			
119.76		24.55	230.80	5,666	1	75	51.21	75	0.80	75	0.80	1	4,309	1.31	2	8		15,604
9		89.13	230.80	20,572	1	75	51.47	75	0.80	75	0.80	1	4,331	4.75	5			17,150
Comb		6.08	190.80	1,160	2	167	19.51	167	0.92	14.40	0.92	1	355	3.27	4			17,976
119.76		24.55	190.80	4,684	2	200	26.07	200	0.90	15.20	0.90	1	460	10.18	11			18,536
50.85		50.85	190.80	9,702	2	200	25.76	200	0.90	16.58	0.90	1	455	21.32	22	53		8,840
38.28		38.28	190.80	7,304	2	200	25.86	200	0.90	15.14	0.90	1	463	15.78	16			8,705
Draw		6.08	190.20	1,156	2	180	15.88	180	0.89		0.89	1	1,189	0.97	1			9,000
119.76		24.55	190.20	4,669	2	200	21.71	200	0.89		0.89	1	1,806	2.59	3			10,121
14		50.85	190.20	9,672	2	200	21.75	200	0.89		0.89	1	1,809	5.35	6	14		59
Rov		38.28	190.20	7,281	2	220	21.84	220	0.89		0.89	1	1,999	3.64	4			644
119.76		6.08	188.80	1,148	120	750	9.83	750	0.85	1.37	0.85	1	651	1.76	2			800
26		24.55	188.80	4,635	120	850	12.13	850	0.85	1.37	0.85	1	911	5.09	6			752
MGZ		50.85	188.80	9,601	120	900	12.15	900	0.85	1.37	0.85	1	966	9.94	10	26	MGZ	0.4
3		38.28	188.80	7,228	120	900	12.16	900	0.85	1.37	0.85	1	967	7.47	8			0
Mach coner		6.08	245.85	1,421	1	55		55	0.78		0.78	1	485	1.34	1.4	1	1	0
119.76		3.41	243.21	5,971	1	55		55	0.78		0.78	1	694	0.89	1.0	1	1	0
CBF		24.55	243.21	21,678	1	55		55	0.78		0.78	1	780	5.71	5.8	6	6	0
26		47.44	234.70	1,427	1	55		55	0.80		0.80	1	800	10.76	10.8	11	0	MGZ=
MGZ		22.27	231.70	5,688	1	55		55	0.78		0.78	1	976	4.14	4.2	4	0.2	0.6
3		10.81	230.80	7,304	1	55		55	0.78		0.78	1	1,041	1.88	2.0	2	0	0
5.20		5.20	230.80	1,421	1	55		55	0.78		0.78	1	1,041	0.91	1.0	1	0	2.4

M. H. M. H. M. H.
 DEPT 81-4
 (M. H. M. H. M. H.)

